

September 1960.

Price 2/-

A List of
SPARE & REPLACEMENT PARTS
for the
1960

Royal Enfield
* * * 'Made like a Gun' *

“METEOR MINOR”
DE LUXE and SPORTS
MOTOR CYCLES.

●
THE
ENFIELD CYCLE COMPANY LIMITED

Head Office & Works:
REDDITCH, WORCESTERSHIRE
ENGLAND



September 1960.

Price 2/-

A List of
SPARE & REPLACEMENT PARTS
for the
1960

Royal Enfield
* * * *'Made like a Gun'* *

“METEOR MINOR”
DE LUXE and SPORTS
MOTOR CYCLES

●
THE
ENFIELD CYCLE COMPANY LIMITED

Head Office & Works:

REDDITCH, WORCESTERSHIRE

ENGLAND



INDEX

	Page
Air Filter	46
Battery	46
Brake Control, Rear	44
Carburettor	50
Chains and Covers	14, 42
Clutch	22
Crankcase	4
Crankshaft	8
Cylinder	6
" Head	6
" " Steady	33
Dual Seat	46
Electric Equipment	46, 52, 54
Engine	4—12
Exhaust Pipes	44
Footrest	44
Frame	38
Front Fork	28, 30
Gearbox	16—20
Handlebar	24
" Controls	24
" Control Cables	26
Lamps	54
Legshields	38
Mudguard, Front	32
" Rear	38
Number Plate, Front	32
" " Rear	38
Oil Filter	12
" Pump	12
Pannier Fittings	40
Petrol Tank	32
Pillion Footrests	42
Piston	8
Shakeproof Washers	28
Silencer	44
Speedometer	48
Stand, Prop.	42
" Centre	40
Suspension, Rear	40
Timing Cover	10
" Gear	10
Toolbox	46
Tools	48
Wheel and Brake, Front	34
" " Rear	36

COLOURS—ENAMELLED PARTS. See notes on page 26 before ordering.

TERMS OF BUSINESS

All prices of Spare and Replacement Parts are subject to revision or modification, at our discretion, without notice.

Our terms are STRICTLY NET CASH WITH ORDER, or cash on receipt of PRO-FORMA INVOICE. Repairs and sundries items cannot be booked. Prices do not include cost of carriage or postage which will be covered by a percentage surcharge on the nett invoice value. C.O.D. fees and the cost of packing cases or crates are additional to the fixed surcharge.

Any part or complete motor cycle sent for repair should be consigned CARRIAGE PAID and the sender's name and address should be given in full on the address tally. Parts sent to us carriage forward are liable to be refused, and to lie with the carriers at sender's risk and expense.

Full instructions regarding the necessary repairs to be done, with advice as to the mode of despatch of the machine (or part), should be posted the same day.

When forwarding motor cycles for repair it is advisable to remove all accessories and easily detached fittings, such as badges, mascots, tools, tyre inflator, etc. Besides facilitating the work of repair, it will also prevent any loss during transit.

Order all parts by the name of the article and the No. of Part, also state the number of the engine or machine for which they are intended. The engine number will be found stamped on the driving side of the crankcase below the cylinder barrel and the machine number at the top of the front down tube or head lug.

ESTIMATES AND QUOTATIONS

When customers send complete Motor Cycles or parts thereof to us for repairs, we are always prepared to furnish estimates before proceeding with the necessary work. At the same time, it must be distinctly understood that we can only give approximate quotations. Frequently, when the actual work is in progress, it is found necessary to replace parts other than those specified in the estimate, as we make a practice of including in such estimates only those items and parts which at the time we consider really essential to put the machine (or parts) in a thoroughly satisfactory condition.

If any estimate prepared in this way is not accepted, we reserve the right to make a charge for taking down and re-assembling any parts necessary in preparing it.

We cannot hold ourselves responsible for loss of, or damage to, any parts lying at our Works for repairs, unless instructions to proceed with same are given within twenty-one days of our estimate for the said repairs having been rendered.

All welded repairs to crankcases and other aluminium parts are carried out with extreme care, but we cannot give any guarantee with or accept responsibility for, any parts so treated.

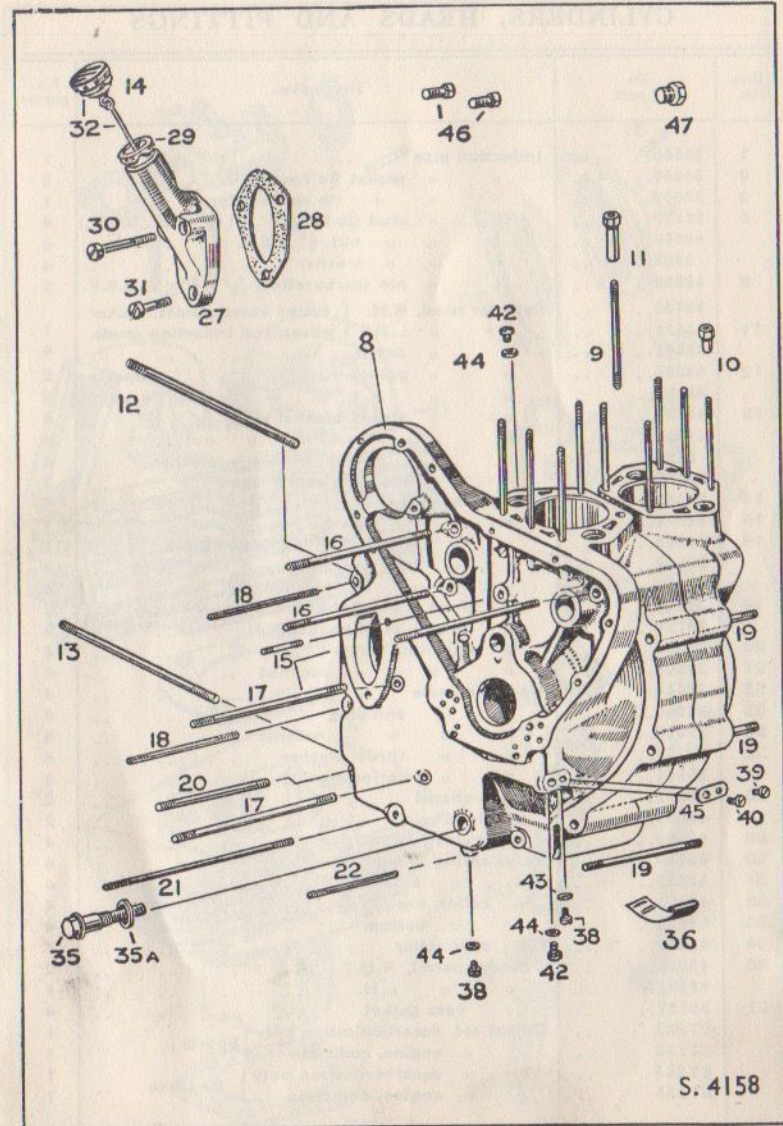
When forwarding a complete Motor Cycle, Engine, or other Assembly with the request that we overhaul the same, we understand by the term "Overhaul" that it is to be entirely dismantled, thoroughly renovated, any worn parts renewed, and put in perfect working order. In case a customer desires only certain parts attended to, full instructions should be given to that effect, otherwise the cost may be in excess of that anticipated.

GUARANTEE

We respectfully refer customers to the terms of guarantee on page 56.

ENGINE UNIT & CRANKCASE ASSEMBLY

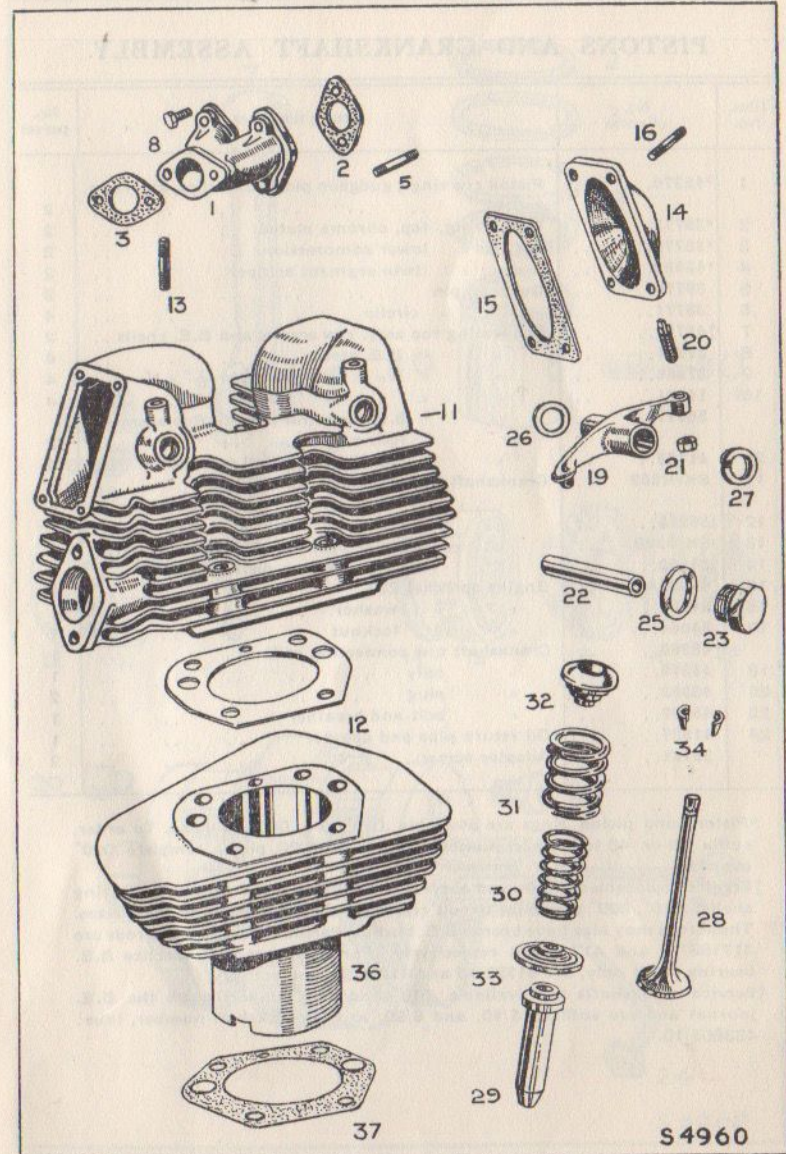
Illus. No.	No. of part.	Description.	No. per set
8	46122..	500 c.c. Twin engine unit with distributor, sparking plugs and sprocket— .. De Luxe	1
	46123..	Engine unit as above— .. Sports	
	38681C	Crankcase assy. with main and camshaft bearings, tappets and guides and studs securing cylinders, crankcase halves, chain tensioners and gearbox	1
9	32828A	Stud, cylinder and head, $\frac{5}{16}'' \times 4\frac{5}{16}'' \times 22$ (B.S.F.)	10
10	34705..	" nut, $\frac{5}{16}'' \times \frac{1}{2}''$ shouldered	2
11	32762..	" " $\frac{5}{16}'' \times 3\frac{1}{4}''$ " " " "	4
	38639..	" " $\frac{5}{16}'' \times 4\frac{1}{4}''$ o'all	4
	38657..	" washer, $\frac{5}{16}'' \times \frac{1}{2}''$ O.D.	4
	5975..	" " $\frac{5}{16}'' \times \frac{9}{16}''$ O.D.	4
12	35733..	" gearbox, top, $\frac{3}{8}'' \times 5\frac{1}{4}'' \times 26$	2
13	34000..	" " bottom, $\frac{3}{8}'' \times 4\frac{7}{8}'' \times 26$	2
	29854..	" nut	4
	15641..	" washer	4
16	34368..	" crankcase, top, $\frac{5}{16}'' \times 4\frac{1}{2}'' \times 22$ (B.S.F.)	3
17	35589..	" " rear, $\frac{5}{16}'' \times 4\frac{3}{8}'' \times 22$ (B.S.F.)	2
18	35595..	" " " $\frac{1}{4}'' \times 6\frac{1}{4}'' \times 26$ (B.S.F.)	2
19	36079..	" " front, $\frac{5}{16}'' \times 4\frac{1}{2}'' \times 26$ (C.E.I.)	3
20	44360..	" " rear eng. plate $\frac{5}{16}'' \times 5'' \times 22$ (BSF)	1
21	34378..	" " bottom, $\frac{1}{4}'' \times 8\frac{3}{8}'' \times 26$ (B.S.F.)	1
22	34379..	" " " $\frac{1}{4}'' \times 3\frac{1}{8}'' \times 26$ (B.S.F.)	1
	27620..	" nut, $\frac{1}{4}'' \times 26$ (B.S.F.)	8
	82..	" washer, $\frac{1}{4}''$	8
	27621..	" nut, $\frac{5}{16}'' \times 22$ (B.S.F.)	4
	8633..	" " $\frac{5}{16}'' \times 26$ (C.E.I.)	6
	36221..	" " $\frac{5}{16}'' \times 22$ (B.S.F.) Simmonds "Spinloc"	3
	8634..	" washer, $\frac{5}{16}''$	13
27	40383..	Oil filler extension	1
28	34365..	" " " gasket	1
29	18275..	" " " collar	1
30	35591..	" " " screw $\frac{1}{4}'' \times 1\frac{1}{8}'' \times 26$ (B.S.F.)	2
31	35592..	" " " " $\frac{1}{4}'' \times \frac{3}{8}'' \times 26$ (B.S.F.)	1
32	42636..	" " cap and dipstick	1
35	37884..	Drain plug and filter assy.	1
35A	17024..	" " " " washer	1
	26127..	Drain plug	1
	F511..	" " washer	1
36	38666..	Oil shield	2
	35636..	" " screw, Parker Kalon, Type Z, No. 4	6
38	16476..	" plug screw, $\frac{1}{4}'' \times \frac{7}{32}'' \times 26$ (B.S.F.)	3
39	34375..	" " " " $\frac{1}{4}'' \times \frac{1}{4}'' \times 26$ (B.S.F.)	1
40	34374..	" " " " $\frac{5}{16}'' \times \frac{1}{4}'' \times 22$ (B.S.F.)	1
42	34373..	" " " " $\frac{5}{16}'' \times \frac{3}{32}'' \times 22$ (B.S.F.)	1
	26177..	" " " " c'sk hd. $\frac{1}{4}'' \times \frac{3}{16}'' \times 26$	1
43	30394..	" " " " fibre washer, $\frac{1}{4}''$ dia.	2
44	36136..	" " " " " $\frac{5}{16}''$ dia.	1
45	34381..	" " " " " two hole	1
46	37724..	Crankcase bridge screw	2
	34690..	" " " washer	
47	37706..	" " plug	2
48	7340..	" " nut	2
49	F512..	" " washer, fibre	2



S. 4158

CYLINDERS, HEADS AND FITTINGS

Illus. No.	No. of part.	Description.	No. per set
1	36565..	Induction pipe	1
2	36566..	" " gasket (to head)	2
3	33002..	" " " (to carburettor)	1
5	31170..	" " stud (to head) $\frac{1}{4} \times 1 \frac{1}{16} \times 26$ (B.S.F.)	4
	40505..	" " " nut, $\frac{1}{4}$ " B.S.F.	4
	9908..	" " " washer	4
8	42835..	" " pin (carburettor) $\frac{5}{16} \times \frac{5}{8} \times 22$ B.S.F.	2
	43420..	Cylinder head, R.H. { Fitted valve guides, rocker	
11	43421..	" " L.H. { cover and induction studs.	1
	38641..	" " dowel	4
12	42245..	" " gasket— Sports	2
	38636..	" " " De Luxe	2
13	35780..	" " steady bracket stud, $\frac{1}{8} \times \frac{11}{16}$ "	4
	27621..	" " " " " nut	4
	8634..	" " " " " washer	4
	33587..	" " blanking screw	2
14	32552..	Rocker box cover	4
15	32553..	" " " gasket	4
16	31262..	" " " stud, $\frac{1}{4} \times \frac{7}{8} \times 26$ (B.S.F.)	16
	37852..	" " " " " nut	16
	82..	" " " " " washer	16
19	39735..	" " (inlet R.H., Exhaust L.H.)	2
	39736..	" " (inlet L.H., Exhaust R.H.)	2
	32550..	" " adjusting screw	4
21	32549..	" " " locknut	4
22	38644..	Rocker spindle	4
23	36985..	" " " end plug	4
25	39468..	" " " " " washer	4
26	32554..	" " " thrust washer	4
27	35904..	" " " spring washer	4
28	43521..	Valve, exhaust	2
	42661..	" " inlet	2
29	42660..	" " guide	4
30	45353..	Valve spring, inner	4
31	42692..	" " " outer	4
32	42651..	" " collar, top	4
33	42652..	" " " bottom	4
34	42492..	" " split collar	4
36	42520..	Cylinder barrel, R.H.	2
	42521A	" " " L.H.	1
37	36537..	" " base gasket	4
	ST232	Gasket set, decarbonisation only } Sports ..	1
	ST233	" " " engine, complete	1
	ST234	" " " decarbonisation only } De Luxe ..	1
	ST235	" " " engine, complete	1



S4960

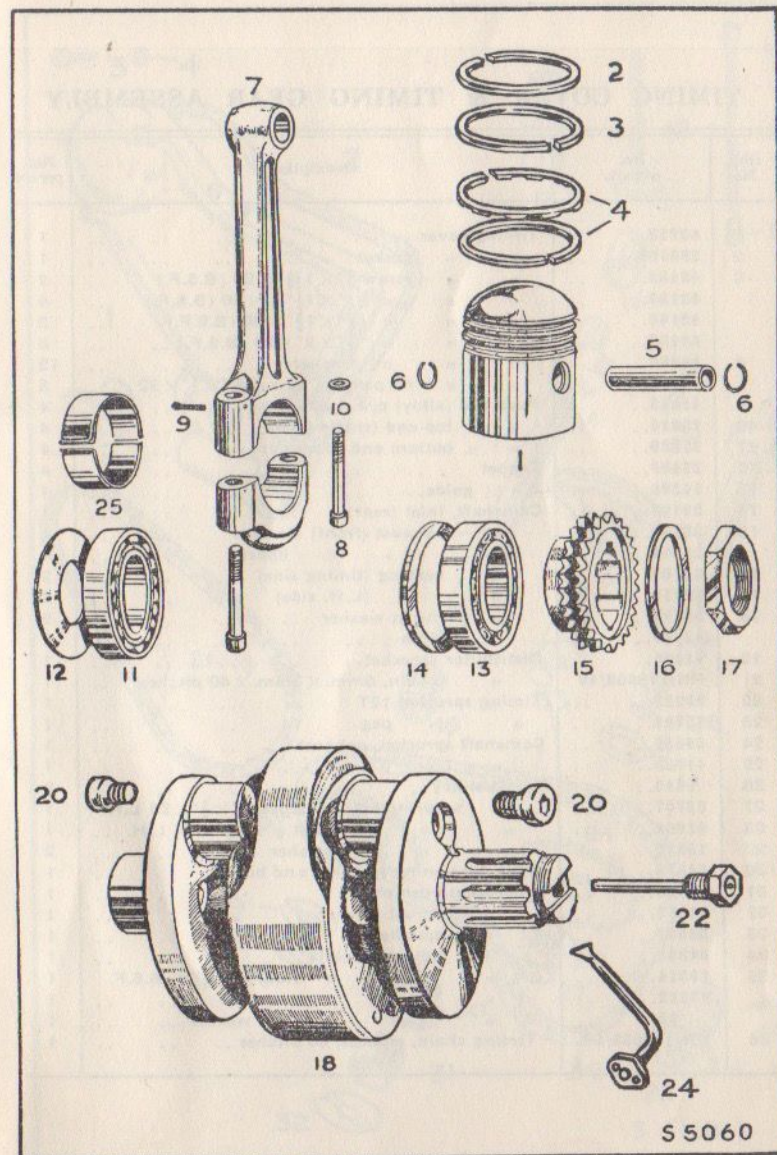
PISTONS AND CRANKSHAFT ASSEMBLY

Illus. No.	No. of part.	Description.	No. per set
1	*45376..	Piston c/w rings, gudgeon pin and circlips, std. ratio 8:1	2
2	*38772..	Piston ring, top, chrome plated	2
3	*38773..	" " lower compression	2
4	*45402..	" " (twin segment scraper)	2
5	38770..	Gudgeon pin	2
6	38771..	" " circlip	4
7	†41719..	Connecting rod assy. c/w screws and B.E. shells	2
8	87311..	" " B.E. screw	4
9	37486..	" " " " split pin $\frac{1}{16} \times 1$ "	4
10	14691..	" " " " washer	4
	36017..	" " " S.E. bush (for Service Replacement rods only)	2
25	41722..	" " " B.E. bearing shell (one half)	4
11	SK/N209	Crankshaft timing-side roller bearing, 45 × 85 × 19mm.	1
12	36275..	" " " " steel washer	1
13	SK/6209	" " drive-side bearing, 45 × 85 × 19mm..	1
14	34062..	" " " bearing distance collar	1
15	41965A	Engine sprocket 29T	1
16	34076..	" " " washer	1
17	34064..	" " " locknut	1
18	†43380..	Crankshaft c/w connecting rods	1
19	43379..	" " only	1
20	43383..	" " plug	2
21	45403..	" " bolt and breather	1
22	41327..	Oil return pipe and adaptor	1
23	29781..	Adaptor screw	2

*Pistons and piston rings are available .020" and .040" oversize. To order, suffix /20 or /40 to the part number. Thus: 45376/20, piston complete .020" oversize.

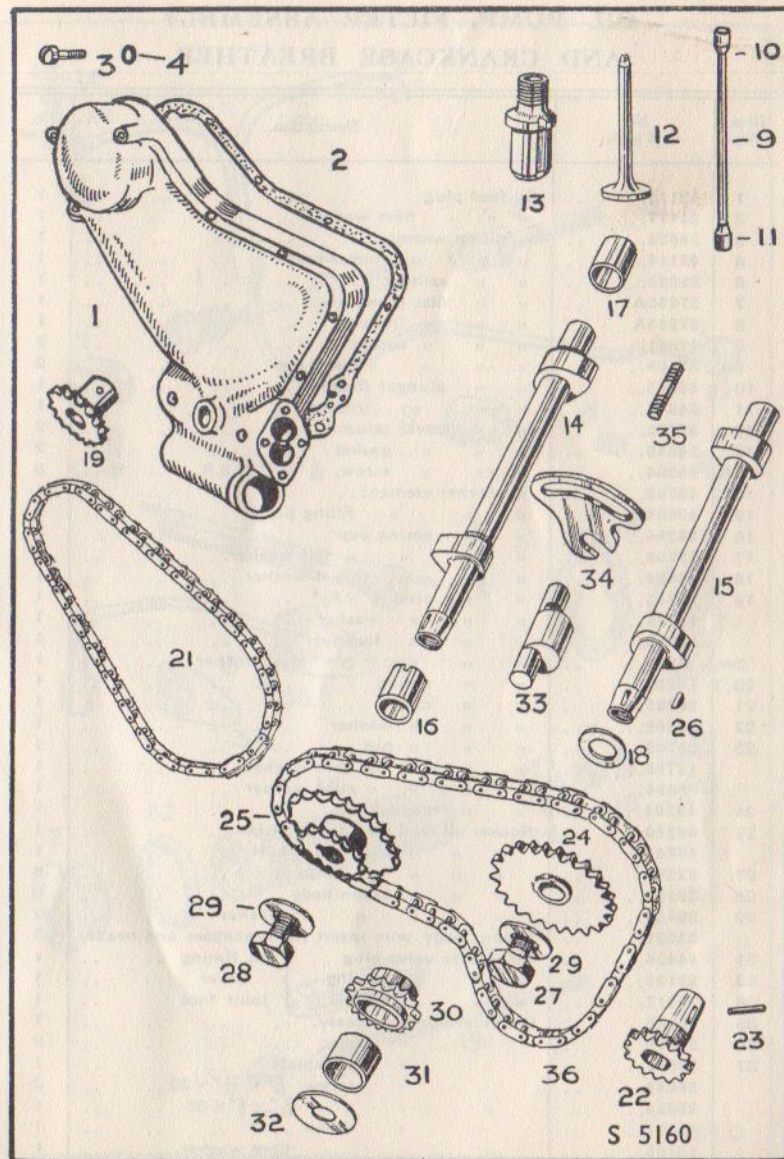
†Service replacement conn. rod assys. are available fitted with B.E. bearing shells, .010", .020" undersize to suit crankshafts ground down to these sizes. These rods may also have bronze S.E. bushes. Part numbers of these rods are 41719S/10 and 41719S/20 respectively. Part numbers of undersize B.E. bearing shells only, are 41722/10 and 41722/20, respectively.

†Service crankshafts are available .010" and .020" undersize on the B.E. journal and are suffixed S/10, and S/20, to the crankshaft number, thus: 43380S/10.



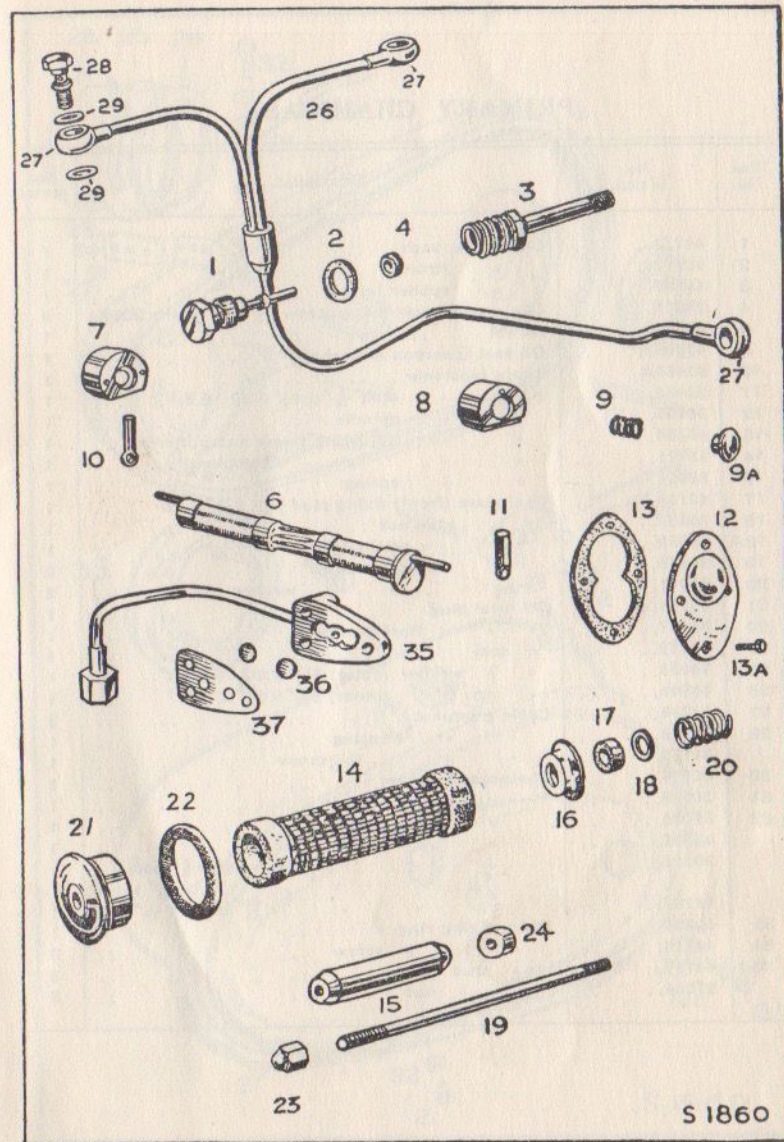
TIMING COVER & TIMING GEAR ASSEMBLY

Illus. No.	No. of part.	Description.	No. per set
1	40213..	Timing cover	1
2	38676A	" " gasket	1
3	42133..	" " screw $\frac{1}{4} \times 1\frac{13}{16} \times 26$ (B.S.F.) ..	2
	42139..	" " " $\frac{1}{4} \times 1\frac{1}{2} \times 26$ (B.S.F.) ..	5
	42140..	" " " $\frac{1}{4} \times 1\frac{3}{8} \times 26$ (B.S.F.) ..	2
	42136..	" " " $\frac{1}{4} \times 2 \times 26$ (B.S.F.) ..	3
4	34690..	" " washer	12
	28858..	" " oil passage screw $\frac{3}{16} \times \frac{1}{4} \times 32$..	3
	42523..	Push rod (alloy) c/w ends	4
10	15916..	" " top end (shallow cup)	4
11	37839..	" " bottom end (deep cup)	4
12	28480..	Tappet	4
13	34360..	" guide	4
14	32706..	Camshaft, inlet (rear)	1
15	32705..	" exhaust (front) De luxe	1
	35345..	" " Sports	1
16	32709..	" bearing (timing side)	2
17	32710..	" " (L.H. side)	2
18	35894..	" thrust washer	2
	42528..	" shim	2
19	41936..	Distributor sprocket	1
21	RN/110500/40	" chain, 8mm. \times 3mm. \times 40 pitches ..	1
22	35735..	Timing sprocket 12T	1
23	35724..	" " peg	1
24	34350..	Camshaft sprocket, exhaust	1
25	41935..	" " inlet	1
26	9410..	Sprocket key	2
27	32707..	" securing bolt, exhaust, $\frac{1}{2} \times \frac{7}{8} \times 26$ L.H. ..	1
28	41968..	" " " inlet $\frac{1}{2} \times 1\frac{3}{8} \times 26$ L.H. ..	1
29	15380..	" " " washer	2
30	34372..	Chain tensioning sprocket and bush ..	1
31	34354..	Sprocket bush only	1
32	34353..	" thrust washer	1
33	38552..	" spindle	1
34	34351..	" adjusting plate	1
35	29314..	" " " stud, $\frac{1}{4} \times \frac{7}{8} \times$ B.S.F. ..	1
	36222..	" " " nut	1
	82..	" " " washer	1
36	RN/110038/66	Timing chain, endless, 66 pitches	1



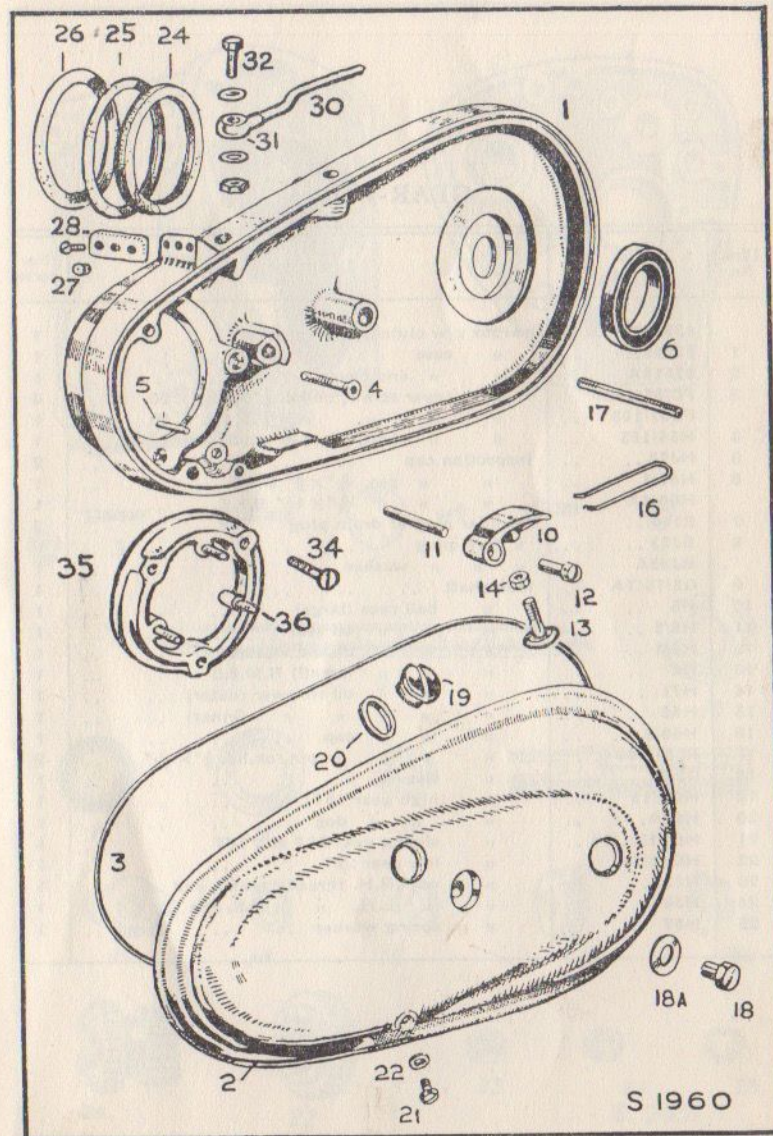
OIL PUMP, FILTER ASSEMBLY AND CRANKCASE BREATHER

Illus No.	No. of part.	Description.	No. per set
1	42113..	Oil feed plug..	1
2	24177..	" " " fibre washer ..	1
3	38622..	" pump worm ..	1
4	42114..	" " " rubber seal ..	1
6	38623..	" " spindle ..	1
7	37665A	" " disc (feed) ..	1
8	37666A	" " " (return) ..	1
9	41851..	" " " spring ..	2
9A	37669..	" " " end pad ..	2
10	34346..	" plunger (feed) ..	1
11	34347..	" " " (return) ..	1
12	37783..	" " cover (alum.) ..	2
13	34349..	" " " gasket ..	2
13A	45384..	" " screw, $\frac{3}{16}$ " \times $\frac{3}{8}$ " B.S.F. ..	8
14	40792..	" cleaner element ..	1
15	40684..	" " " filling piece ..	1
16	28254..	" " " spring cup ..	1
17	18793..	" " " felt washer ..	1
18	8894..	" " " thrust washer ..	1
19	28255..	" " stud, $\frac{3}{8}$ " \times $6\frac{1}{4}$ " ..	1
	13785..	" " " washer ..	1
	26996..	" " " locknut ..	1
	8894..	" " " steel washer ..	1
20	28259..	" " " spring ..	1
21	28256..	" " " cap ..	1
22	28258..	" " " washer ..	1
23	23748..	" " " nut ..	1
	13785..	" " " fibre washer ..	1
	8894..	" " " steel washer ..	1
24	42505..	" " " magnet ..	1
26	43340..	Rocker oil feed pipe comp. R.H. ..	1
	43342..	" " " " " L.H. ..	1
27	32888..	" " " " " banjo ..	6
28	32889..	" " " " " union body ..	6
29	39469..	" " " " " washer ..	12
	38621..	Union body wire insert (in crankcase and heads) ..	6
31	34424..	Oil release valve plug } In timing ..	1
32	22199..	" " " " " spring } cover ..	1
33	32017..	" " " " " ball } joint face ..	1
35	45315..	Crankcase breather assy. ..	1
36	39879..	" " " disc ..	2
37	39880..	" " " backplate ..	1
	26648..	" " " screw, $\frac{3}{16}$ " \times $\frac{11}{16}$ " \times 32 ..	2
	26664..	" " " " " $\frac{3}{16}$ " \times $\frac{3}{8}$ " \times 32 ..	1
	45311..	" " " union ..	1
	13785..	" " " fibre washer ..	1



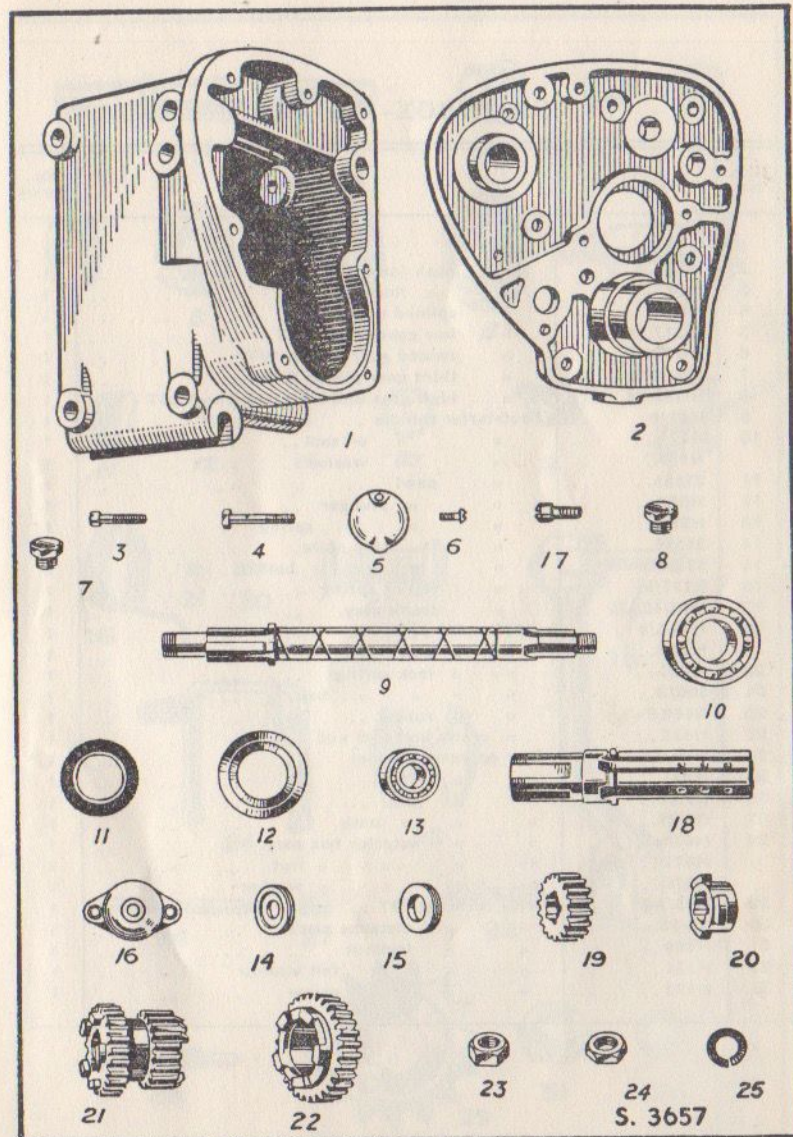
PRIMARY CHAINCASE

Illus. No.	No. of part.	Description.	No. per set
1	44723..	Chaincase (back)	1
2	42972..	" (front)	1
3	40097..	" rubber joint	1
4	38027..	Chaincase (back) fixing screw $\frac{5}{16}'' \times 1'' \text{ o' all} \times 26\text{CEI}$	3
5	32373..	Dowel	1
6	43565..	Oil seal (gearbox mainshaft)	1
10	39480A	Chain tensioner	1
11	34456..	" " stud $\frac{3}{16}'' \times 1\frac{1}{2}'' \times 22$ (B.S.F.)	1
12	34453..	" " spindle	1
13	45366..	" " adjusting screw and buffer	1
14	15771..	" " " locknut	1
16	39664..	" " spring	1
17	43715..	Chaincase (front) fixing stud $\frac{3}{8}'' \times 2\frac{1}{8}'' \times 26$	1
18	35032..	" " stud nut	1
18A	1580..	" " washer	1
19	40640..	" " inspection cover	2
20	40641..	" " " washer	2
21	35703..	Oil level plug	1
22	31497..	" " " fibre washer	1
24	43382..	" " seal	1
25	34069..	" " washer (outer) $3\frac{21}{64}'' \times 2\frac{3}{32}'' \times .024''$	1
26	34068..	" " " (inner) $3\frac{21}{64}'' \times 2\frac{3}{32}'' \times .007''$	1
27	42268..	Cable grommet	2
28	42269..	" " housing	1
31	31172..	" " " screw	1
30	45404..	Chaincase breather	1
31	36999..	" " " banjo	1
32	37000..	" " " union	1
45408..	45408..	" " " nut	1
30395..	30395..	" " " fibre washer $\frac{3}{8}''$ bore $\times \frac{3}{4}''$ thick	1
13785..	13785..	" " " " $\frac{25}{64}''$ bore $\times \frac{1}{16}''$ "	1
35	44390..	Stator fixing ring	1
34	44718..	" " " screw	3
36	44717..	" " stud	3
27944..	27944..	" " nut	3



GEAR-BOX

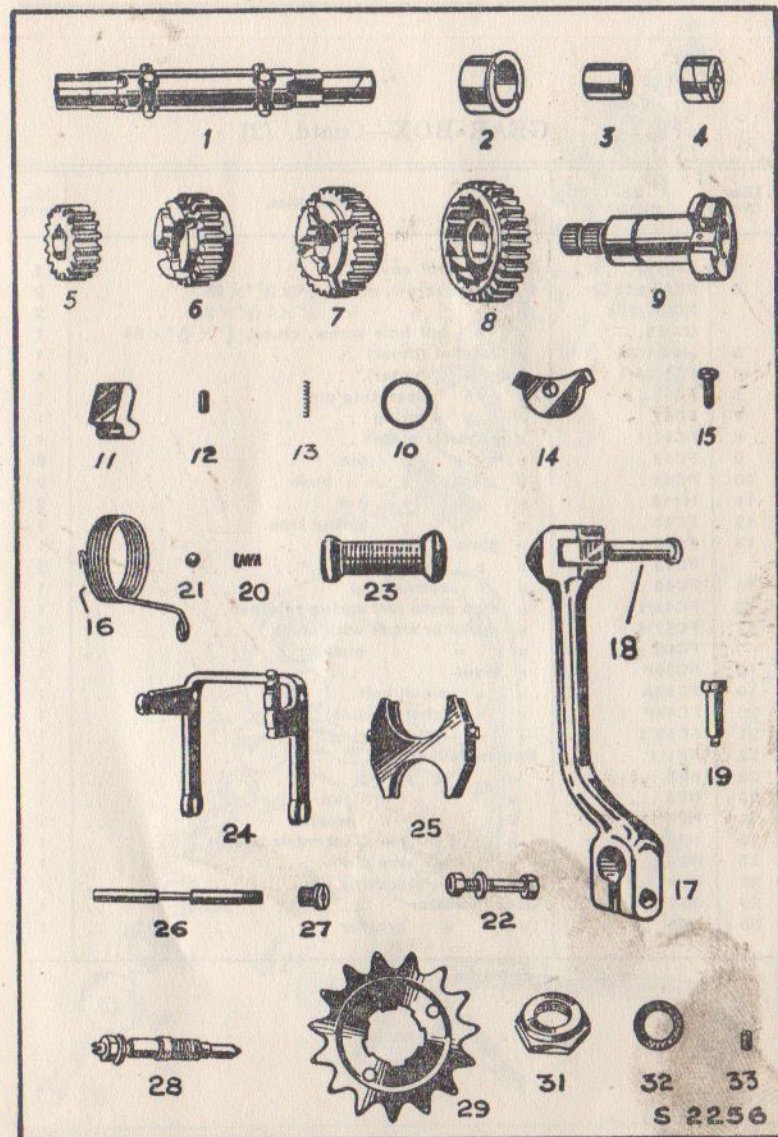
Illus. No.	No. of part.	Description.	No. per set
1	43537B	Gearbox c/w clutch, 19T sprocket	1
2	33885..	" case	1
3	37518A	" " end cover	1
3	FC57/107	" cover screw, ch.hd. $\frac{1}{4}'' \times 1\frac{7}{16}'' \times 20$	4
4	FC57/103	" " " " $\frac{1}{4}'' \times 1\frac{3}{16}'' \times 20$	1
4	H54/103	" " bolt, $\frac{1}{4}'' \times 1\frac{3}{16}'' \times 20..$	1
5	HJ73 ..	Inspection cap	2
6	H60/1	" " pin, $\frac{3}{16}'' \times \frac{3}{4}''$ B.S.F.	1
6	H60/1A	" " " " $\frac{3}{16}'' \times 1\frac{1}{4}''$ B.S.F.	1
7	E140 ..	Oil filler plug or drain plug	2
8	BJ23 ..	" level plug	1
8	BJ23A ..	" " washer	1
9	G2/7S/TA	Mainshaft	1
10	H5 ..	" ball race (large)	1
11	H3/1 ..	" " " oil seal	1
12	H4/1 ..	" " " " dished washer	1
13	H6 ..	" " " " (small) R.M.S.5	1
14	H71 ..	" " " " oil thrower (outer)	1
15	H52 ..	" " " " " (inner)	1
16	H40/2 ..	" " " cap	1
17	FC57/009	" " " " pin, ch.hd. $\frac{1}{4}'' \times \frac{9}{16}''$	2
18	G2/8 ..	" sleeve	1
19	HG9/15 ..	" high gear 15T	1
20	H10A..	" " " dog	1
21	HG11/21/18 ..	" sliding gear 21T and 18T	1
22	HG12/25 ..	" low gear 25T	1
23	H55 ..	" nut (R.H. thread), clutch end	1
24	H56 ..	" " (L.H. "), K.S. end	1
25	H57 ..	" spring washer	1



S. 3657

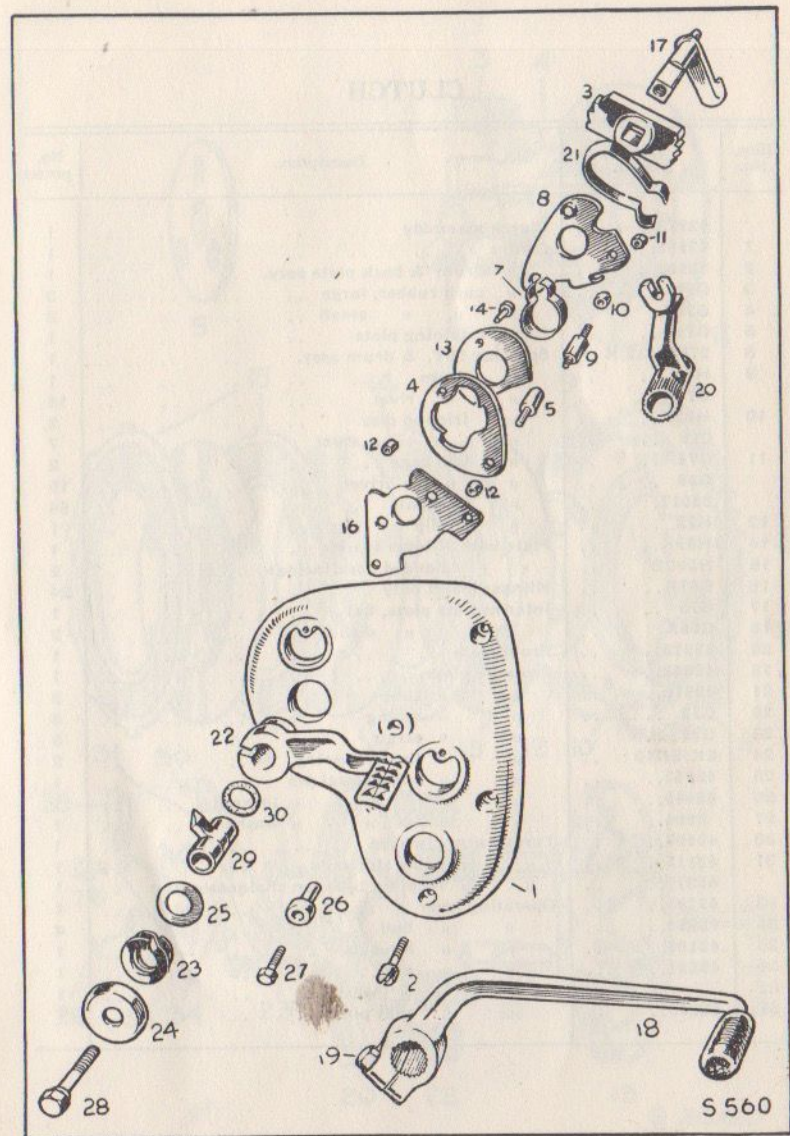
GEAR-BOX—Contd. (1)

Illus. No.	No. of part.	Description.	No. per set
1	M18	Layshaft	1
2	H14	" bush (case end)	1
3	H15	" " (kickstart end)	1
4	H16	" splined bush	1
5	HG17/15	" low gear pinion 15T	1
6	HG18/19	" second gear pinion 19T	1
7	HG19/22	" third gear pinion 22T	1
8	HG20/25	" high gear and kickstart wheel 25T	1
9	H21/4	Footstarter spindle	1
10	H77	" " oil seal	1
	H15A	" " washer	1
11	37355	" pawl	1
12	H22A	" " plunger	1
13	H23	" " " spring	1
14	37356	" " stop plate	1
15	37357	" " " bolt	2
16	E137/5	" return spring	1
17	H42/42A/5	" crank assy.	1
18	H42A/4	F/S pedal	1
19	H42B	" " bolt	1
20	H42C	" " lock spring	1
21	32018	" " " ball	1
22	G46KS	" " rubber	1
23	H43S	" crank bolt and nut	1
24	H33	Gear operator (inside)	1
25	H34	" " fork	1
26	G2/36	" " pin	1
27	G2/37	" " bush	1
28	H67Ass.	" selector box assy.	1
	H67B	" " " nut	1
	H67C	" " " washer	1
29	H49/A19	Drive sprocket 19T	1
30	G2/53	" " distance piece	1
31	H120	" " locknut	1
32	H121	" " felt washer	1
33	H122	" " screw	1



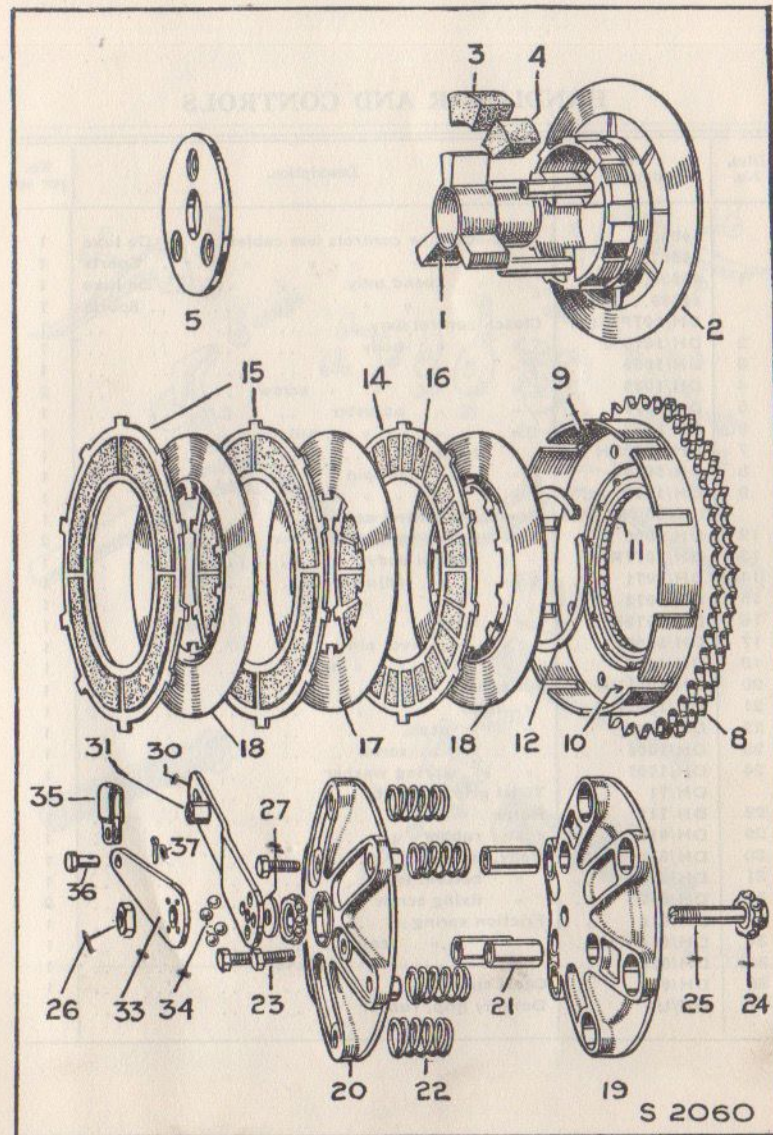
GEAR-BOX—Contd. (2)

Illus No.	No. of part.	Description.	No. per set
1	33887A	Foot control cover	1
2	FC57/212	F/C cover screw, ch.hd. $\frac{1}{4} \times 2\frac{3}{8} \times 20$	2
	FC/57/108	" " " " $\frac{1}{4} \times 1\frac{3}{16} \times 20$	2
	G2/14..	" " oil hole screw, ch.hd. $\frac{1}{4} \times \frac{3}{16} \times 24$	1
3	HFC4/35	" ratchet (inner)	1
4	FC1/35/1	" (outer)	1
5	FC44 ..	" " operating pin	1
7	FC51 ..	" " spring	1
8	FC41/1	" adjuster plate	1
9	FC43 ..	" " " pin	2
10	FC58 ..	" " " bush	2
11	H113 ..	" " " nut	2
12	FC45 ..	" " " spring stop	1
13	FC53 ..	" plate	1
	FC54 ..	" " pin bush	2
14	FC46 ..	" " spring stop	1
16	FC42/1	" stop plate and spring retainer	1
17	FC47/E	" operator shaft with lever	1
	FC6E ..	" " " bush	1
18	FC30F	" lever	1
19	FC30A	" " pinch bolt.. .. .	1
20	FC48F	" " (short, inside)	1
21	FC52/1	" " return spring	1
22	NS1/1	Neutral lever	1
23	NS2 ..	" " spring.. .. .	1
24	NS3 ..	" " " cap	1
25	NS4 ..	" " " washer	1
26	NS6 ..	" " " eccentric bush	1
27	NS5 ..	" " stop pin	1
28	NS8 ..	" " securing pin	1
29	NS7 ..	Gear indicator	1
30	NS9 ..	" " washer	1



CLUTCH

Illus. No.	No. of part.	Description.	No. per set
	42973A	Clutch assembly	1
1	42968	Centre	1
2	42980	" drum & back plate assy.	1
3	G70	" cush rubber, large	3
4	G70A	" " " small	3
5	G71	" retaining plate	1
8	27535/G2/K	Sprocket 56T, & drum assy.	1
9	H81	" drum	1
	G74A	" " rivet	15
10	H82K	" friction disc	2
	C10	" " " rivet	7
11	G74	" ball cage	2
	G66	" " " rivet	15
	32017	" race ball	54
12	H72	" circlip	1
14	H89K	Plate with Klinger inserts	1
15	H89CB	" " bonded cork facings	2
16	G67K	Klinger insert only	24
17	G75	Intermediate plate, flat	1
18	G75A	" " " dished	2
20	42975	Front plate	1
19	42843	Pressure plate	1
21	42970	" " tube	3
22	G78	" " spring	6
23	G80	" " screw	3
24	SK/EN10	" " thrust bearing	2
25	42842	" " withdrawal pin	1
26	42440	" " " " locknut	1
27	8894	" " " " washer	1
30	42107	Torque arm c/w stop	1
31	42115	" " cable stop only	1
	42971	" " locating tube (on chaincase stud)	1
33	42105	Operating lever	1
34	32018	" " ball	4
35	42108	" " knuckle	1
36	45221	" " pin	1
82		" " washer	1
37	28000	" " split pin	1



HANDLEBAR CONTROL CABLES

Illus. No.	No. of part.	Description.	No. per set
1	44827..	Clutch cable assembly	1
2	DH/J ..	Cable nipple, handlebar end	1
3	40595..	" " gearbox end	1
4	41086..	" midway adjuster	1
	40594..	" trunnion	1
	AM/18/680	" stop	1
17	44942..	Brake cable assembly	2
18	DH/J ..	Cable nipple, handlebar end	2
19	38031..	" " brake end	2
20	AM/18/680	" stop	2
23	21872..	" adjuster screw	2
24	26471..	" " " locknut	2
25	33603..	Throttle cable assembly	1
26	AM/12/034	Cable nipple, handlebar end	1
27	AM/1482	" " carburettor end	1
28	33613..	" midway adjuster	1
29	33608..	Air cable assembly	1
30	AM/12/034	Cable nipple, handlebar end	1
31	AM/1482	" " carburettor end	1
32	33613..	" midway adjuster	1
34	35603..	" strap, rubber, 3½" long	2
35	29610..	" " leather, 7" long	3
	29609..	" " " 3½"	1

COLOURS

Most enamelled parts are available in different colours according to the model and year of manufacture, and it is essential to state the colour required if the part is to be supplied correctly.

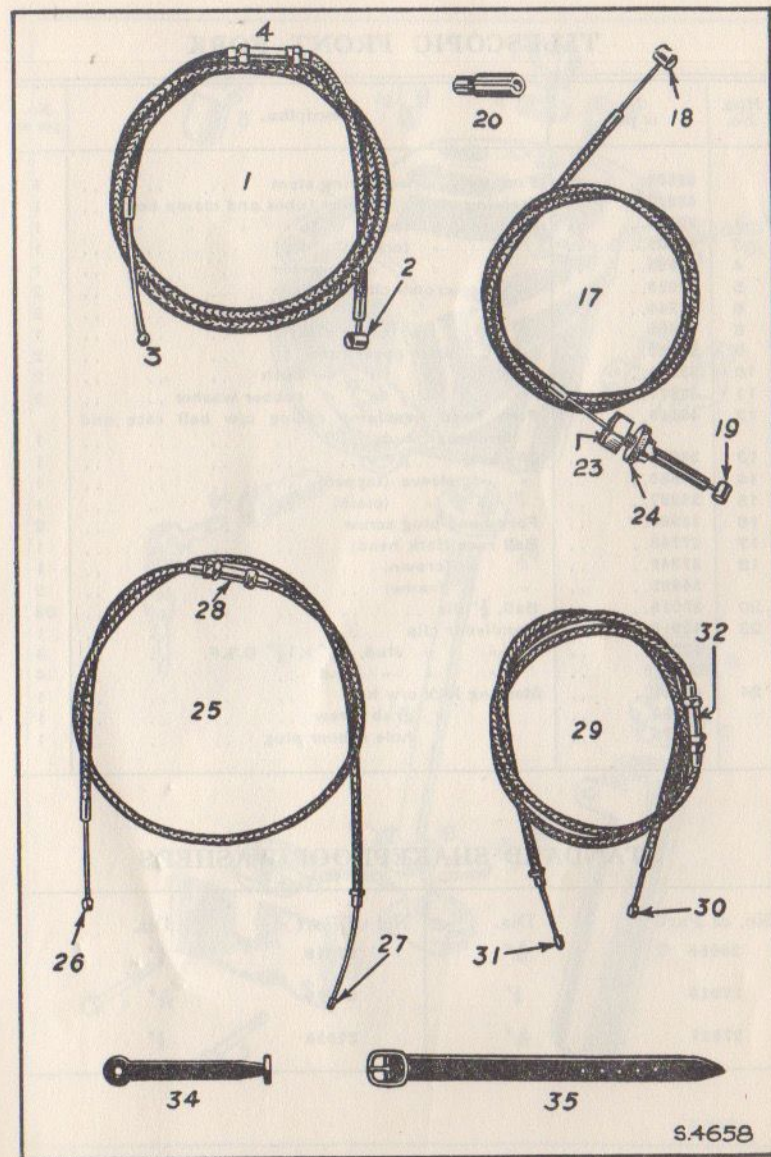
To indicate the colour, suffix the letters indicating the colour key to part number, thus :—

43735 PB Front Mudguard, Polychromatic burgundy.

If no colour is specified the part will normally be supplied in black or the standard colour applicable to the machine.

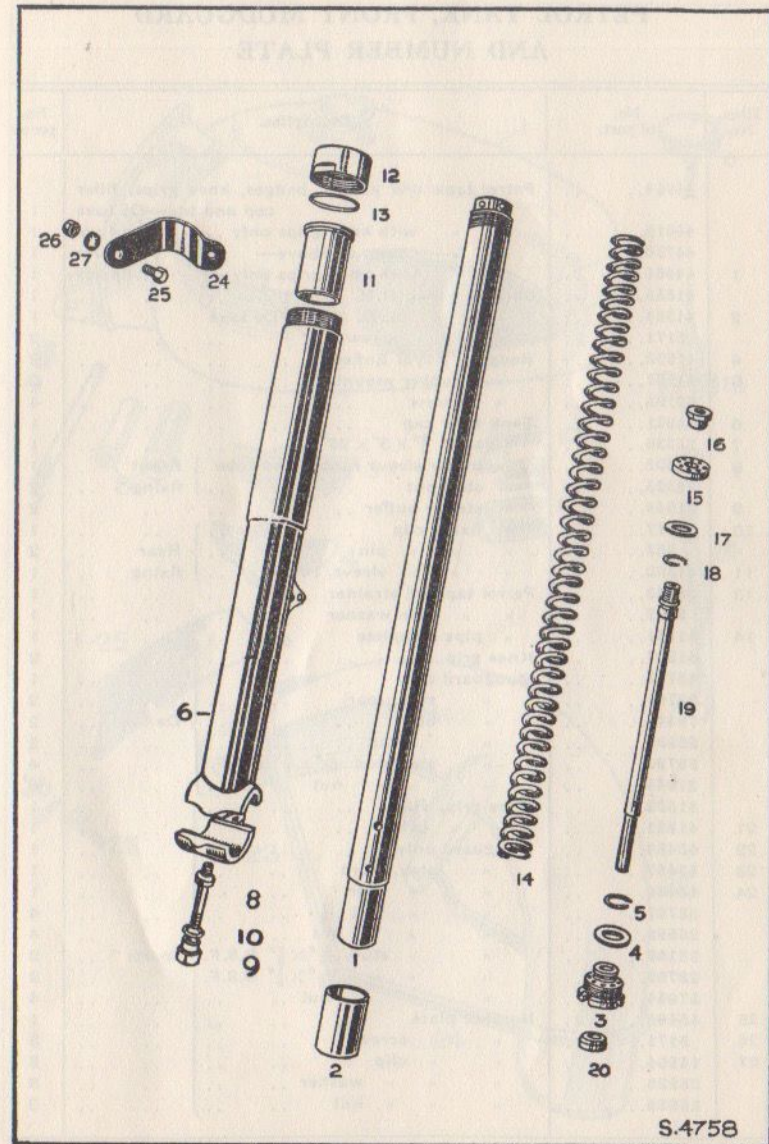
The following colours are available:—

- Black — Poly. Burgundy, PB
- Black — Poly. Peacock Blue, PPB



TELESCOPIC FRONT FORK—Contd.

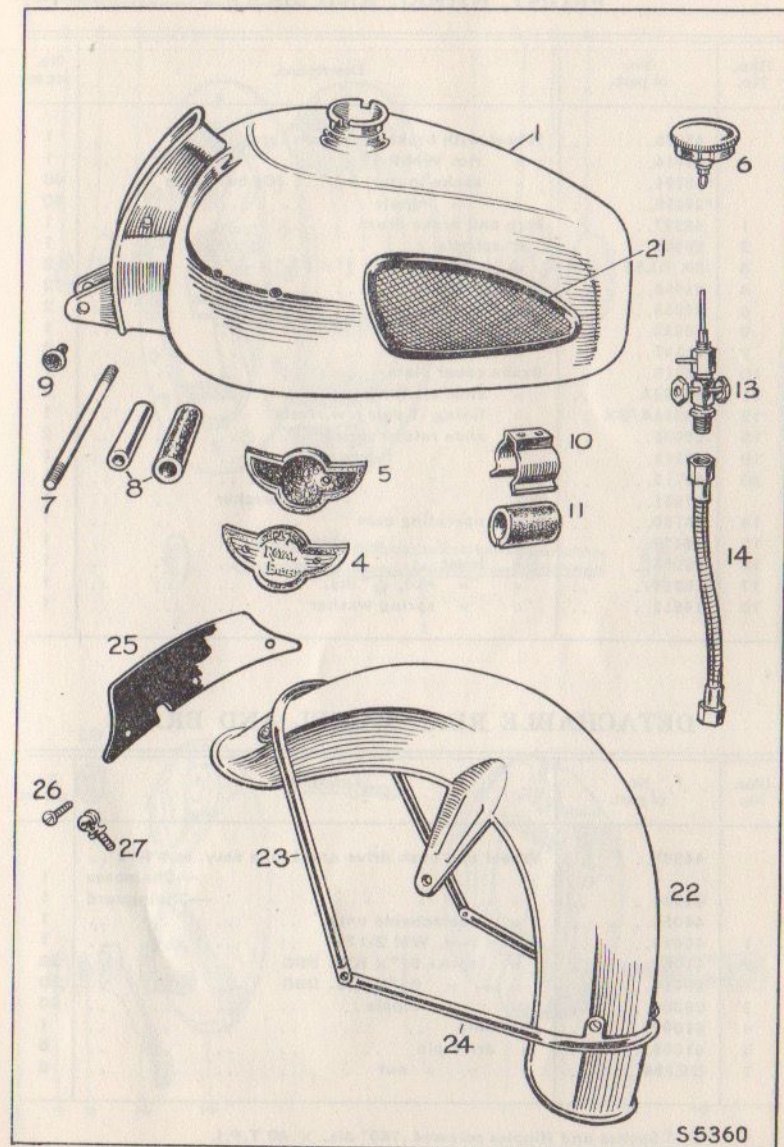
Illus. No.	No. of part.	Description.	No. per set
1	38970..	Main tube (top, fixed)	2
	39662..	" " with valve port & bush	2
2	38156..	" " bush	2
3	38138..	" " valve port	2
4	38073..	" " " plate	2
5	40058..	" " " circlip	2
6	43733..	Bottom tube and lug, R.H.	1
	43732..	" " " L.H.	1
8	38063..	" " lug stud $\frac{5}{16}'' \times 1\frac{3}{8}'' \times 22$	2
	39762..	" " " " $\frac{5}{16}'' \times \frac{7}{16}'' \times 1\frac{15}{16}''$ o'all	2
9	34705..	" " " nut	4
11	36176..	" " bush	2
12	45297..	" " oil seal (assy.)	2
13	37923..	" " " washer	2
	32405..	Oil level screw	2
	30394..	" " " washer	2
14	40857..	Fork spring	2
15	38069..	" " guide (bottom, bronze)	2
16	41004..	" " guide nut	2
17	38072..	" " oil valve plate	2
18	37886..	" " " circlip	2
19	43722..	" " stud	2
20	43721..	Oil control collar (on stud)	2
24	39711..	Licence holder bracket	1
25	14447..	" " " pin	1
26	27001..	" " " nut	1
	4281..	Fork stop pin } On	1
	39002..	" " " washer } frame	1



S.4758

PETROL TANK, FRONT MUDGUARD AND NUMBER PLATE

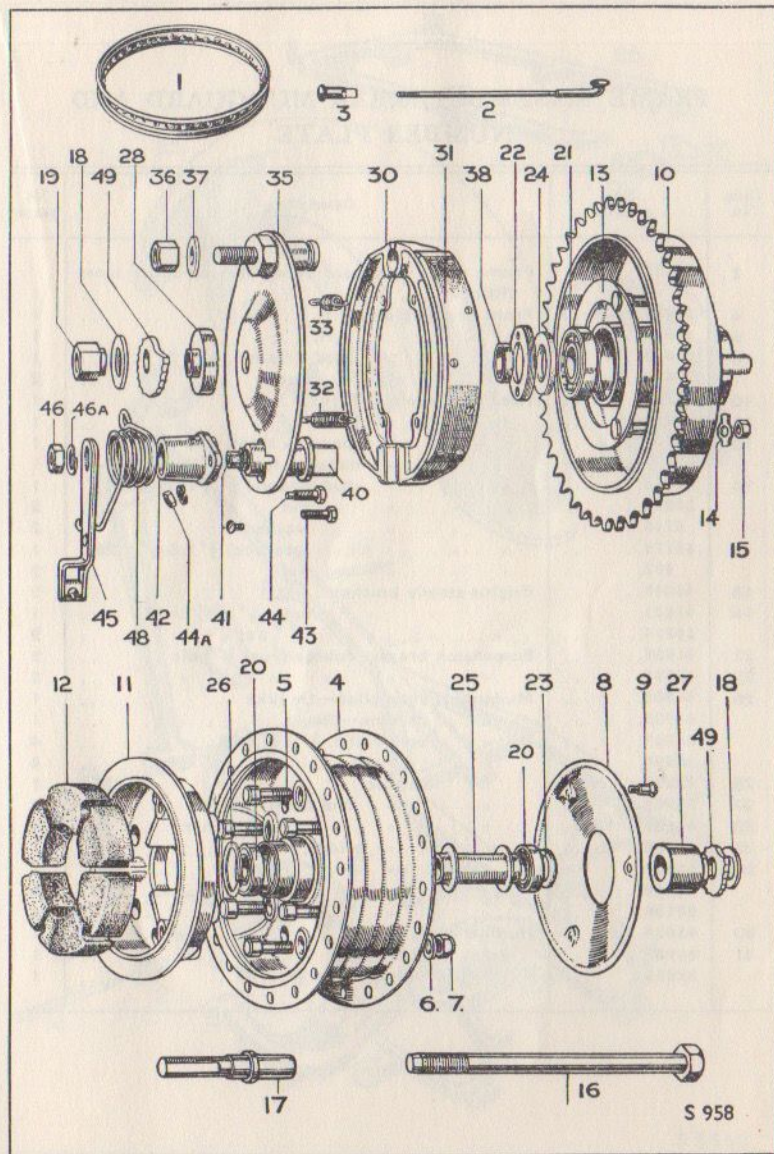
Illus. No.	No. of part.	Description.	No. per set
	44054..	Petrol tank c/w panels, badges, knee grips, filler cap and tap—De luxe	1
	44019..	" " with knee grips only .. De luxe	1
	44736..	" " comp. as above— .. Sports	1
1	44661..	" " with knee grips only— .. Sports	1
	41355..	Chrome panel, R.H. } De luxe	1
	41354..	" " L.H. }	1
2	5171..	" " screw ..	2
4	41352..	Badge, "Royal Enfield" ..	2
5	41307..	" rubber mount ..	2
	42195..	" screw ..	4
6	15941..	Tank filler cap ..	1
	25336..	" stud, $\frac{3}{8}$ " \times 3" \times 26" ..	1
8	41602..	" buffer sleeve rubber and tube } Front	1
	26995..	" stud nut .. } fixing	2
	41644..	" steady buffer ..	2
10	43617..	" fixing clip ..	1
	253..	" " " pin ..	2
11	41562..	" " " sleeve, rubber ..	1
13	36583..	Petrol tap and strainer ..	1
	5662..	" fibre washer ..	1
14	41361..	" pipe complete ..	1
	41207..	Knee grip ..	2
	43735..	Mudguard only ..	1
	39791..	" stay (rear) ..	2
	18446..	" bolt ..	2
	26998..	" nut ..	2
	39792..	" stay stud $\frac{5}{16}$ " \times $\frac{7}{8}$ " B.S.F. ..	4
	27944..	" " nut ..	6
	41522..	Knee grip, R.H. ..	1
	41521..	" " L.H. ..	1
22	45484..	Mudguard only ..	1
23	45487..	" stay, front ..	1
24	45489..	" " rear ..	1
	38767..	" bolt ..	4
	26998..	" nut ..	4
	38149..	" stud, $\frac{5}{16}$ " \times $\frac{7}{8}$ " B.S.F. ..	2
	39792..	" " $\frac{5}{16}$ " \times $\frac{7}{8}$ " B.S.F. ..	2
	27944..	" " nut ..	4
25	45495..	Number plate ..	1
26	5171..	" " screw ..	3
27	14904..	" " clip ..	3
	25226..	" " washer ..	3
	26999..	" " nut ..	3



S5360

DETACHABLE REAR WHEEL & BRAKE—Contd.

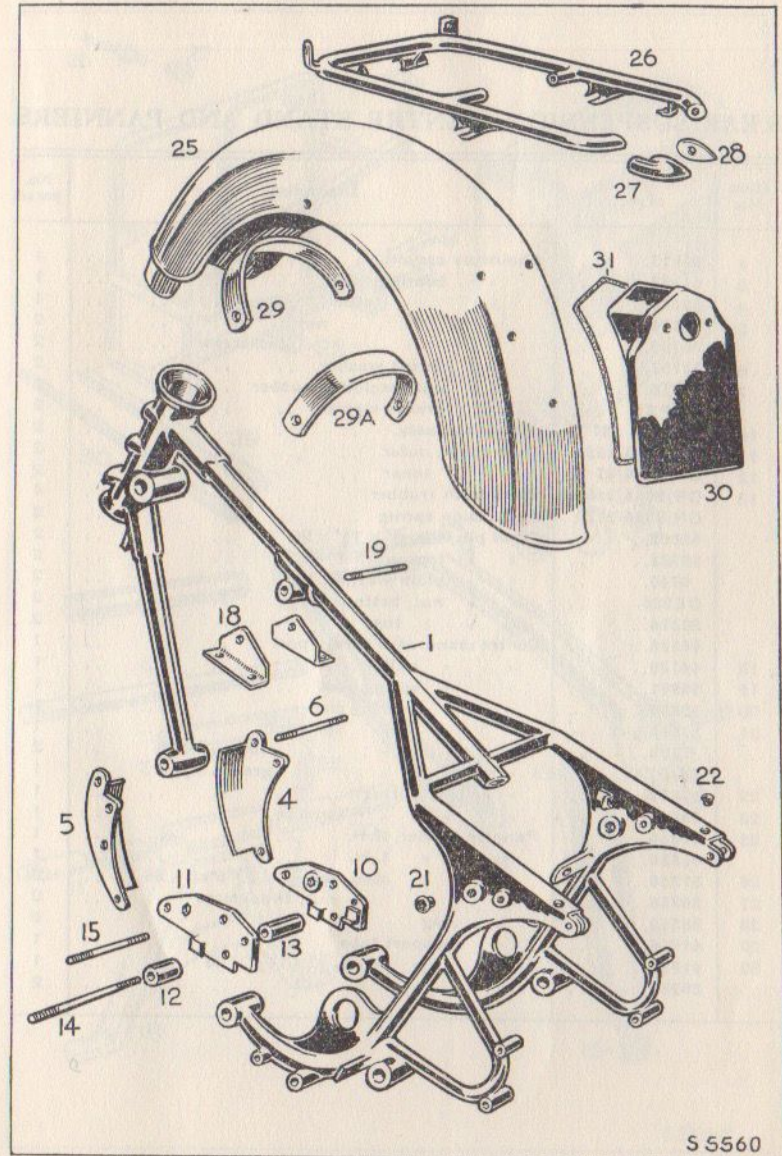
Illus. No.	No. of part.	Description.	No. per set
8	40981..	Hub cap	1
9	40983..	" " screw	3
10	41233..	Brake drum and sprocket, 46T	1
11	40967..	Cush drive shell	1
12	28193..	" " rubber	6
13	41003..	" " lockring assy.	1
14	41001..	" " " stud washer	1
15	19870..	" " " nut	3
16	41869..	Wheel spindle (detachable).. .. .	1
17	41371..	" " (fixed)	1
18	41185..	" " " washer	2
19	28832..	" " " nut	1
20	SK/RLS5	Ball bearing (hub) $\frac{3}{8}'' \times 1\frac{9}{16}'' \times \frac{7}{16}''$	2
21	SK/RLS7	" " (drum) $\frac{7}{8}'' \times 2'' \times \frac{7}{16}''$	1
22	41108..	Bearing (drum) retaining ring	1
23	41006..	" felt washer (hub) R.H.	1
24	41106..	" " " (drum) L.H.	1
25	40995..	Hub bearing spacer tube	1
26	41032..	" " circlip	1
27	41372..	" distance collar, R.H.	1
28	41373..	" " " L.H.	1
30	41343A	Brake shoe with lining	2
31	41285A/BX	" " lining, (one pair c/w rivets)	1
32	26033..	" " spring, long	1
33	42267..	" " " short	1
35	44805..	" torque plate—Chaincase	1
	43933..	" " " —Chainguard	1
36	7598..	" " " anchor nut	1
37	20112..	" " " " washer	1
38	41105..	" " " distance washer (behind plate)	1
40	26346..	" cam	1
41	14472..	" " plug screw	1
42	26347..	" " bush	1
43	26309..	" " " pin, $\frac{1}{4}'' \times \frac{9}{16}'' \times 26$	1
44	35140..	" " " " $\frac{1}{4}'' \times \frac{11}{16}'' \times 26$	1
44A	4395..	" " " " nut	2
45	23371..	" lever and trunnion	1
46	10314..	" " nut, $\frac{7}{16}''$ dia.	1
46A	14613..	" " washer	1
48	36904..	" return spring	1
49	36649..	Rear hub adjuster	2



S 958

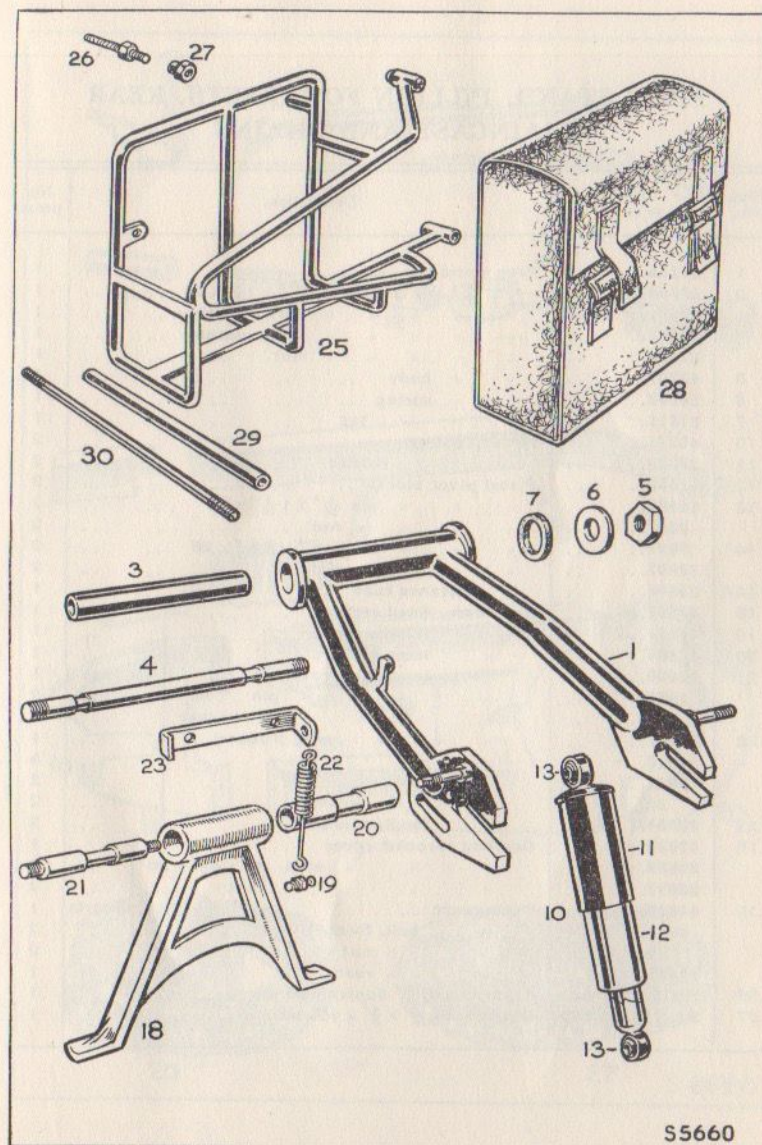
FRAME ASSEMBLY, REAR MUDGUARD AND NUMBER PLATE

Illus. No.	No. of part.	Description.	No. per set
1	45335..	Frame assy. with head races, less all other loose fittings	1
4	42090..	Front engine plate, R.H.	1
5	42091..	" " " L.H.	1
6	35948..	" " " stud (frame), $\frac{1}{2}'' \times 5\frac{1}{4}'' \times 26$	1
10	39209..	" " " nut	2
11	39210..	Rear engine plate, R.H.	1
13	35060..	" " " L.H.	1
14	40558..	" " " spacer & stand stop	1
14	44948..	" " " distance tube, $1\frac{1}{4}''$ long, L.H.	1
15	26995..	" " " stud (frame) $\frac{3}{8}'' \times 10\frac{3}{16}'' \times 26$	1
15	6740..	" " " nut	2
15	14176..	" " " washer	2
18	402..	" " " (gearbox) $\frac{1}{2}'' \times 5\frac{3}{16}'' \times 26$	1
18	45340..	" " " nut	2
19	41331..	Engine steady bracket	2
21	10314..	" " " stud, $\frac{7}{16}'' \times 1\frac{7}{8}'' \times 26$	1
22	41937..	" " " nut	2
22	42834..	Suspension bracket rubber plug, $\frac{1}{2}''$ hole	2
25	44806..	" " " $\frac{5}{16}''$	2
26	45732..	Mudguard, enamelled—De luxe	1
27	38767..	chrome—Sports	1
27	26998..	bolt, rd/hd. $\frac{1}{4}'' \times \frac{1}{2}'' \times 26$	4
27	42270..	" nut	4
28	39767..	carrier	1
29	41196..	" " end cover (plastic)	2
29	45026..	" " stiffener	2
29A	45027..	bridge, front	1
30	10142..	" " rear	4
31	20199..	" " screw	4
31	41039..	Number plate	1
31	41087..	" " beading	1
31	22655..	" " bolt, $\frac{5}{16}'' \times \frac{11}{16}'' \times 26$	1



REAR SUSPENSION, CENTRE STAND AND PANNIERS

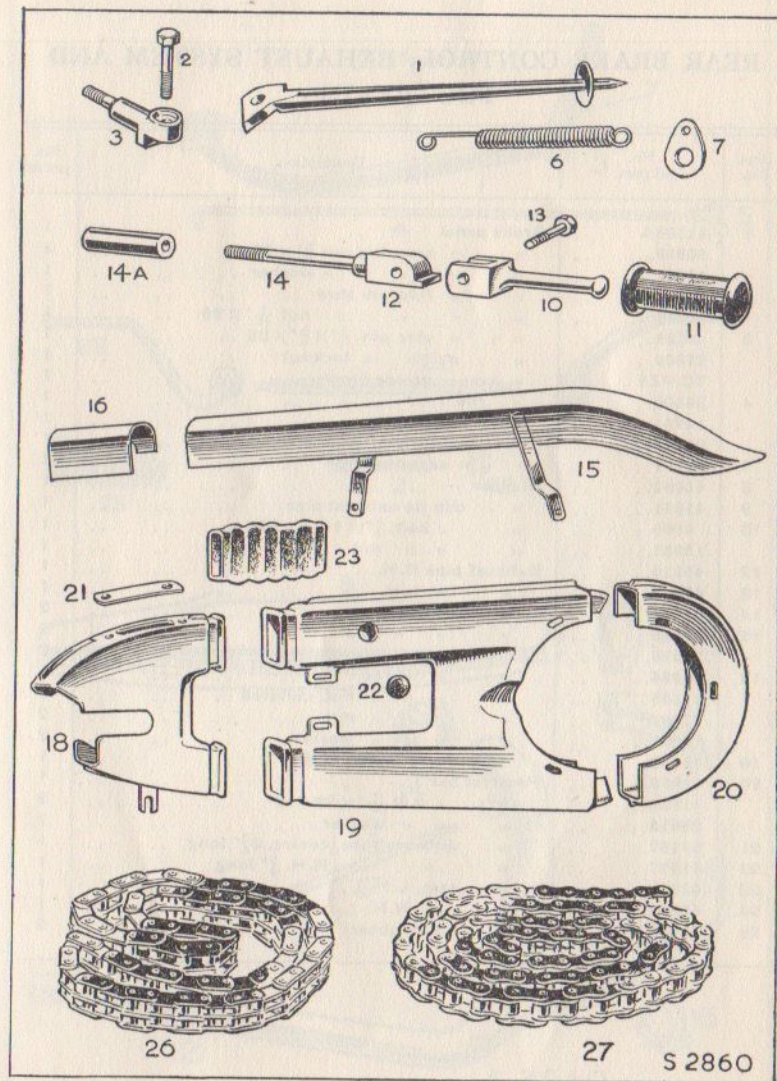
Illus. No.	No. of part.	Description.	No. per set
1	44612..	Chainstay assy.	1
3	41367..	" bearing tube	1
4	39136..	" " stud	1
5	38894..	" " " nut	2
	33789..	" " " lock screw	2
6	33787..	" thrust washer	2
7	39816..	" dust excluder, rubber	2
	TC/PZ6	" grease nipple	2
10	GR/SB3/227	Spring box assy.	2
11	GR/9054/152	Dust cover, outer	2
12	GR/9054/47	" " inner	2
13	GR/9054/316H	Pivot bush (rubber)	4
	GR/9054/277	Suspension spring	2
	42002..	Pivot pin, top, $\frac{3}{8}'' \times 1\frac{1}{8}'' \times 20$	2
	33783..	" " lock washer	2
	6740..	" " plain washer, top	2
	DE394	" " nut, bottom	2
	26374..	" " " top	2
	44928..	Centre stand with spring post	1
18	44730..	" " only	1
19	36861..	" " spring post	1
20	33824..	" " bearing sleeve	1
21	34113..	" " " spindle	1
	1898..	" " " nut, $\frac{7}{16}'' \times 26$	2
	TC/PZ6	" " " grease nipple	1
22	37891..	" " spring	1
23	34920..	" " strap	1
25	41634..	Pannier carrier, R.H.	1
	41635..	" " L.H.	1
26	37256..	" " stud, top, $\frac{1}{2}'' \times 2\frac{1}{4}''$ o'all $\times 26$	2
27	20356..	" " " nut, shouldered	2
28	38559..	" bag	2
29	41676..	" support tube	1
30	41677..	" " stud, $\frac{3}{8}'' \times 1\frac{7}{8}'' \times 26$	1
	26995..	" " " nut	2



S5660

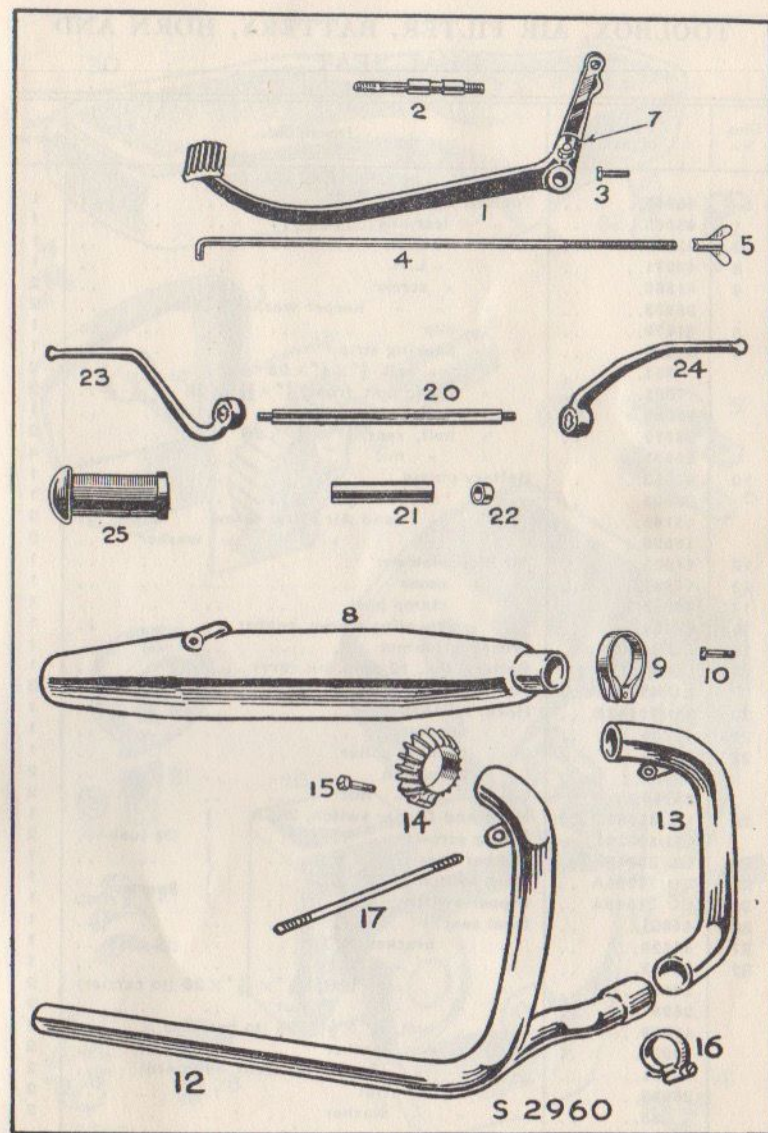
PROP STAND, PILLION FOOTRESTS, REAR CHAINCASE AND CHAINS

Illus. No.	No. of part.	Description.	No. per set
1	37188..	Prop stand leg	1
2	38790.. pivot pin, $\frac{7}{16}$ " \times $1\frac{5}{8}$ " \times 26	1
	38791.. " " " " " spring washer	1
	13253.. " " " " " plain washer	1
	37258.. " " " " " nut	1
3	43707.. " " body	1
6	34908.. " " spring	1
7	37211.. " " tag	1
10	41526..	Pillion footrest	2
11	26324.. " " rubber	2
12	41523..	P/rest pivot block	2
13	41499.. " " " pin $\frac{5}{16}$ " \times $1\frac{3}{16}$ " \times 26	2
	3257.. " " " " " nut	2
14	9490.. " " " " " stud, $\frac{7}{16}$ " \times $3\frac{9}{16}$ " \times 26	2
	30807.. " " " " " nut	2
14A	39845.. " " distance tube	1
18	43507..	Chaincase, fixed section	1
19	44801.. " middle section	1
20	43506.. " loose section	1
21	39290.. " inspection cover	De luxe 1
	1083.. " " " " " pin	2
	82.. " " " " " washer	2
22	35437.. " " " " " plug (rubber)	1
	1083.. " " " " " pin	5
	6716.. " " " " " screw	2
	82.. " " " " " washer	2
23	38804.. " flexible joint	2
16	42650..	Gearbox sprocket cover	1
	20689.. " " " " " stud, $\frac{5}{16}$ " \times $4\frac{1}{8}$ " \times 26	2
	26997.. " " " " " nut	4
15	44819..	Chainguard	Sports 1
	4281.. " " " " " bolt, front	2
	82.. " " " " " nut	2
	14447.. " " " " " rear	1
26	RN/114038/90	Front chain, $\frac{3}{8}$ " duplex \times 90 pitches	1
27	RN/110056/100	Rear chain, $\frac{3}{8}$ " \times $\frac{3}{8}$ " \times 100 pitches	1



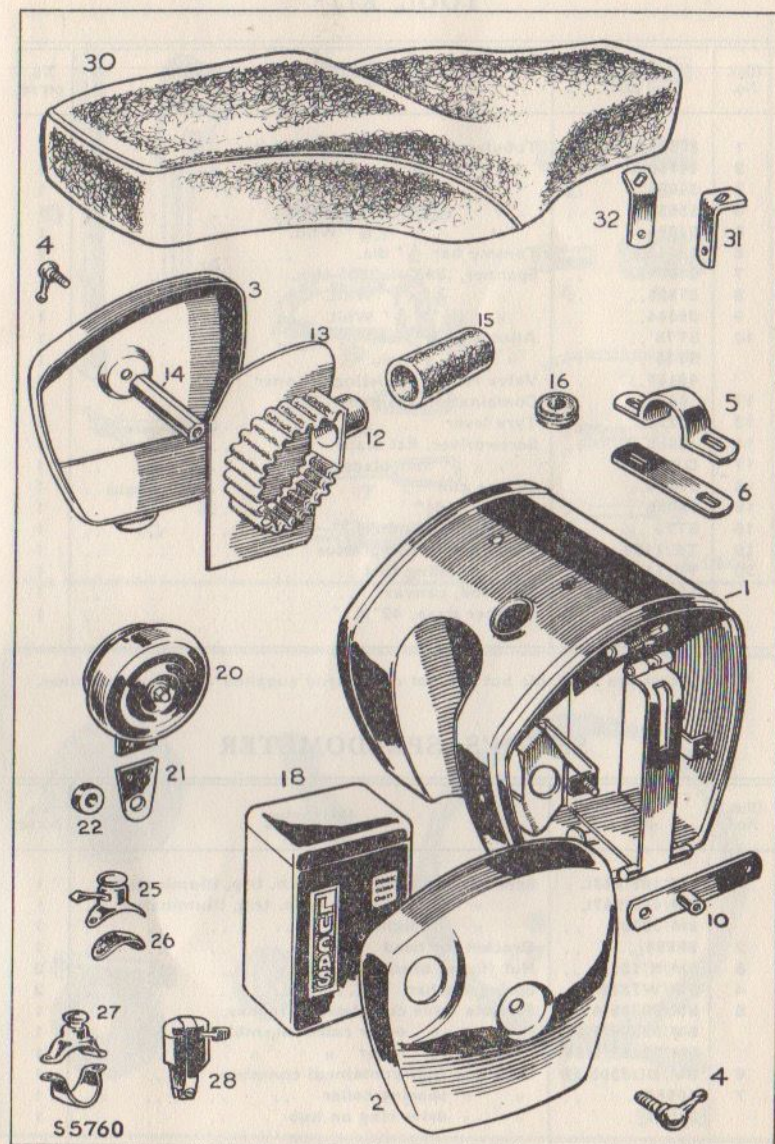
REAR BRAKE CONTROL, EXHAUST SYSTEM AND FOOTRESTS

Illus. No.	No. of part.	Description.	No. per set
1	41183A	Brake pedal	1
	26995	" " securing nut $\frac{3}{8} \times 26$	1
	15641	" " " " washer	1
2	40339	" " fulcrum stud	1
	10314	" " " " nut $\frac{7}{16} \times 26$	1
3	252	" " stop pin, $\frac{1}{4} \times \frac{3}{4} \times 26$	1
	27000	" " " " locknut	1
	TC/PZ6	" " grease nipple	1
4	38600	" " rod	1
	14691	" " washer	1
	30779	" " split pin, $\frac{1}{16} \times \frac{3}{4}$	1
5	17691	" " adjusting nut	1
8	45083	Silencer	1
9	41341	" " clip (to exhaust pipe)	1
10	4860	" " bolt, $\frac{1}{4} \times 1 \frac{1}{16} \times 26$	1
	12881	" " " " nut	1
12	45320	Exhaust pipe R.H.	1
13	45322	" " " " L.H.	1
14	41044	" " " " clip	2
15	19555	" " " " stud	2
	26998	" " " " nut	2
17	44964	" " " " tie rod	1
	26168	" " " " " " nut, collared	2
	27001	" " " " " " nut	2
	14691	" " " " " " washer	2
16	44442	" " " " junction clip	1
20	38959A	Footrest bar	1
	1898	" " " " nut $\frac{7}{16} \times 26$	2
	20018	" " " " washer	2
21	39197	" " distance tube, centre, $3 \frac{3}{4}$ " long	1
22	41017	" " " " " " R.H. $\frac{5}{8}$ " long	1
23	43233	" " arm, L.H.	1
24	43232	" " " " R.H.	1
25	25838	" " " " rubber	2



TOOLBOX, AIR FILTER, BATTERY, HORN AND DUAL SEAT

Illus. No.	No. of part.	Description.	No. per set
	45065..	Toolbox with lids	1
1	45062..	" " less lids	1
2	43298..	" " lid R.H.	1
3	43071..	" " " L.H.	1
4	41860..	" " " screw	2
	38803..	" " " keeper washer, rubber	2
5	41479..	" " " clip	1
6	44374..	" " " packing strip	1
	251..	" " " bolt, $\frac{1}{8}'' \times \frac{1}{2}'' \times 26$	2
	7201..	" " " fixing bolt, front, $\frac{1}{4}'' \times \frac{31}{32}'' \times 26$	2
	25586..	" " " " collar	1
	26379..	" " " bolt, rear, $\frac{1}{4}'' \times \frac{13}{16}'' \times 26$	2
	26998..	" " " nut	4
10	45053..	Battery clamp	1
	26998..	" " " nut $\frac{1}{8}''$	1
	13141..	" " " and Air Filter screw	2
	18529..	" " " " " washer	2
12	41805..	Air filter element	1
13	44887..	" " " cover	1
14	43068..	" " " clamp post	1
15	40334..	" " " coupling sleeve, rubber	1
16	LU/199007	Wiring grommet	1
18	LU/PUZ7E-11	Battery, 6v., 12 amp. hr. (dry)	1
	LU/4179508	Vent plug	3
20	LU/70142B	Horn, HF1849	1
21	43754	" " " bracket	1
22	35949..	" " " packing collar	1
	32423..	" " " fixing pin	2
	26999..	" " " " nut	2
25	LU/31563D	Horn and Dipper switch, 25SA	1
	LU/136291	Fixing screw	2
26	LU/380459	Rubber base	1
27	LU/76204A	Horn switch	1
28	LU/31549A	Dipper switch	1
30	44621..	Dual seat	1
31	44620..	" " " bracket, R. H.	1
32	44619..	" " " " L.H.	1
	10142..	" " " " bolt, $\frac{5}{16}'' \times \frac{11}{16}'' \times 26$ (to carrier)	2
	26997..	" " " " nut	2
	12659..	" " " " bolt, $\frac{5}{16}'' \times \frac{3}{8}'' \times 26$ (to bracket)	2
	8634..	" " " " washer	2
	251..	" " " " $\frac{1}{4}'' \times \frac{1}{2}'' \times 26$ (rear, to guard)	2
	26998..	" " " " nut	2
	82..	" " " " washer	2



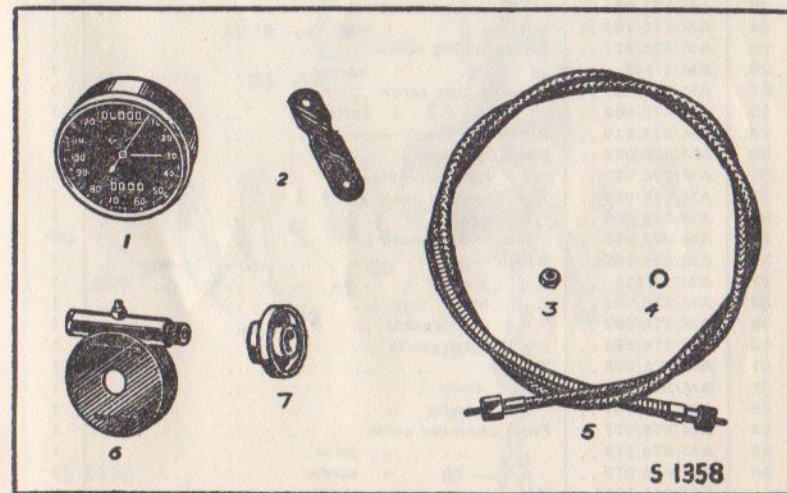
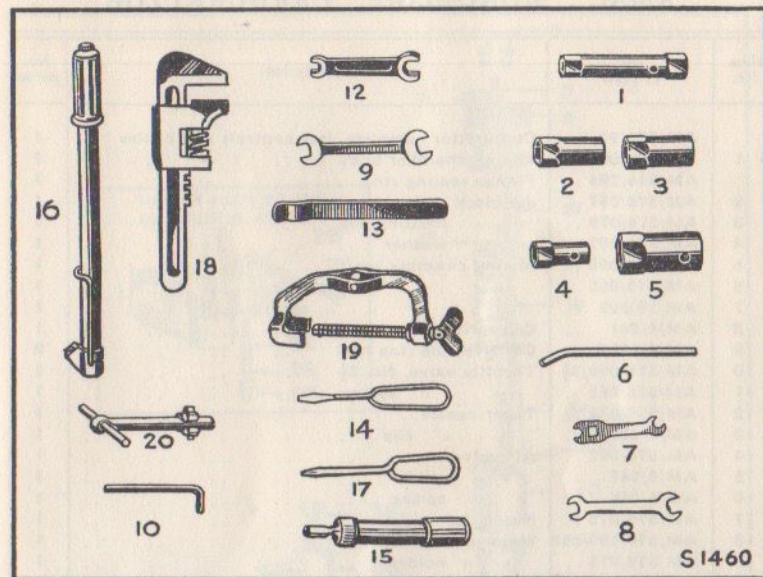
TOOL KIT*

Illus. No.	No. of part.	Description.	No. per set
1	35634..	Tubular spanner, $\frac{1}{4} \times \frac{5}{16}$ " Whit.	1
2	44710..	" " sparking plug	1
3	24095..	" " $\frac{3}{8}$ " Whit.	1
4	35635..	" " $\frac{9}{16}$ " Whit.	1
5	24094..	" " $\frac{11}{16}$ " Whit.	1
6	29042..	Tommy bar $\frac{5}{16}$ " dia.	1
7	24092..	Spanner, .343" \times .380" Hex.	1
8	27896..	" " $\frac{3}{16} \times \frac{1}{4}$ " Whit.	1
9	29044..	" " $\frac{1}{4} \times \frac{5}{16}$ " Whit.	1
10	ST78 ..	Allen key $\frac{5}{16}$ " hex.	1
	ST79 ..	" " $\frac{1}{2}$ " hex.	1
	43449..	Valve rocker adjusting spanner	1
12	6406..	Combination spanner	1
13	4272..	Tyre lever	1
14	3482..	Screwdriver, flat blade	1
17	DWU 05	" " star blade	1
15	16014..	Grease gun	1
16	16026..	Inflator, 12 $\frac{1}{4}$ "	1
18	ST73 ..	Adjustable spanner, 7"	1
19	TE/1124	Valve spring compressor	1
20	TE/1167	" grinding tool	1
	18007..	Tool roll, canvas	1
	ST71 ..	Leather strap, 42" \times 1"	1

*These tools are available but are not necessarily supplied with new machines.

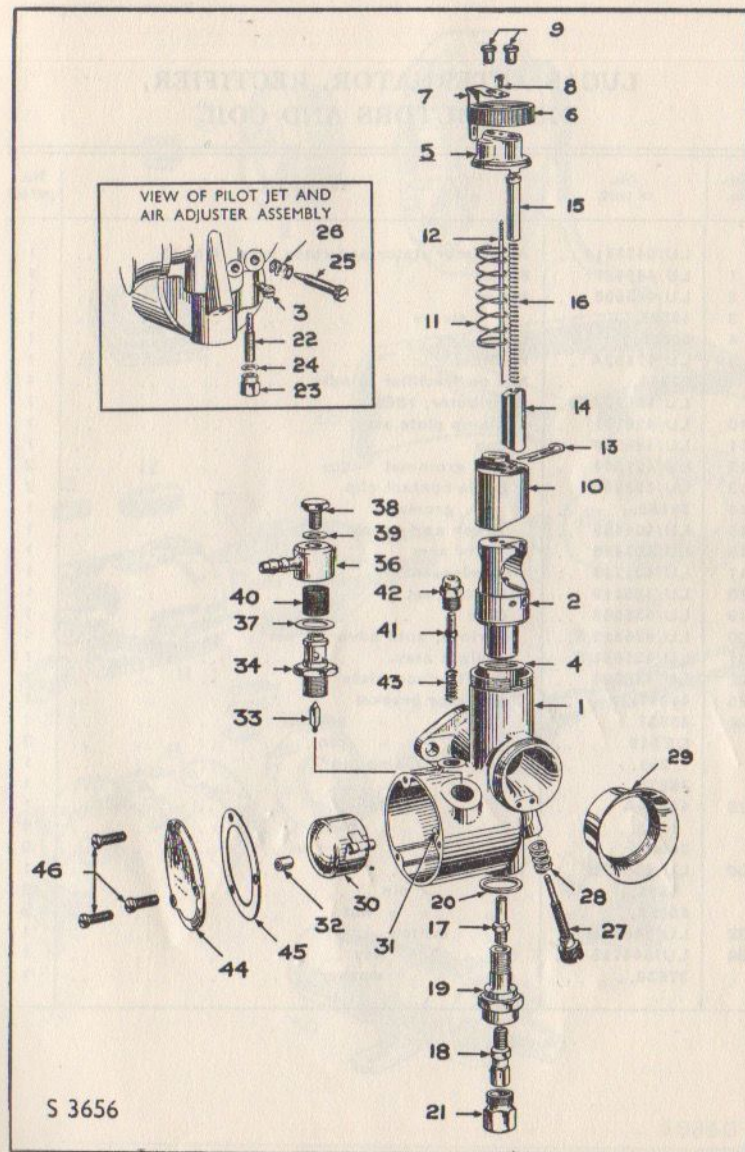
SMITH'S SPEEDOMETER

Illus. No.	No. of part.	Description.	No. per set
1	SM/467/243L	Speedometer head 120 m.p.h. trip, illuminated	1
	SM/467/247L	" " 180 k.p.h. trip, illuminated	1
	SM/53205 ..	" " light bulb	1
2	38896..	Bracket for head	1
3	SM/N/1253 ..	Nut (fixing bracket to head)	2
4	SM/W7216 ..	Spring washer	2
5	SM/53395/4/54	Flexible drive complete, 54 inches.	1
	SM/53398/4/54	" " outer cable assembly	1
	SM/52108/1/54	" " inner " "	1
6	*SM/BG5303/10	Gear box (self-contained) complete	1
7	40989..	" " spacing collar	1
	31997..	" " drive ring on hub	1



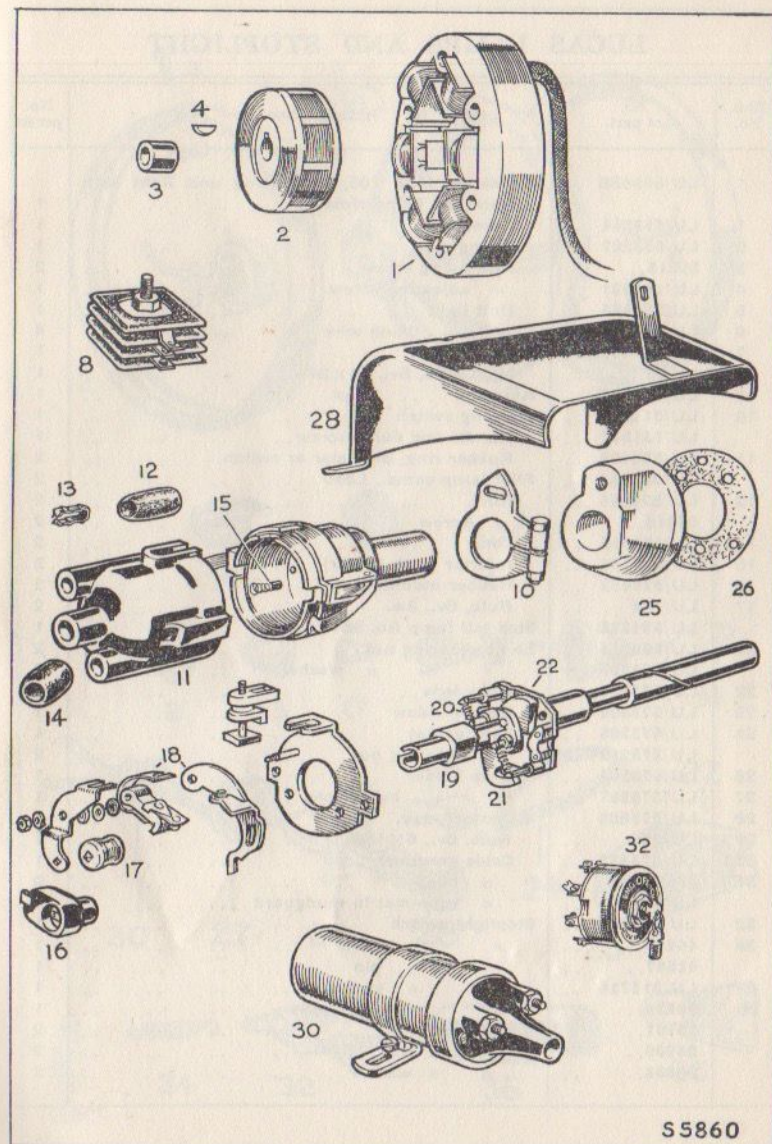
AMAL "MONOBLOC" CARBURETTOR

Illus. No.	No. of part.	Description.	No. per set
1	AM/376/92	Carburettor complete, less controls and cables	1
	AM/376/001	Mixing chamber body	1
	AM/244/765	Flange sealing ring	1
2	AM/376/057	Jet block	1
3	AM/376/070	" " locating peg	1
4	AM/376/067	" " washer	1
5	AM/376/099	Mixing chamber top	1
6	AM/376/065	" " " cap ring	1
7	AM/29/308	" " " " spring	1
8	AM/4/241	Cap spring screw	1
9	AM/6/132A	Cable ferrule (top hat)	2
10	AM/376/060/3 $\frac{1}{2}$	Throttle valve, No. 3 $\frac{1}{2}$	1
11	AM/376/061	" " " spring	1
12	AM/376/063	Taper needle	1
13	AM/4/230	" " " clip	1
14	AM/376/062	Air valve	1
15	AM/6/047	" " " guide	1
16	AM/4/046	" " " spring	1
17	AM/376/072	Needle jet	1
18	AM/376/100/250	Main jet, Std. No. 250	1
19	AM/376/073	" " " holder	1
20	AM/376/074	" " " washer	1
21	AM/376/075	" " " cover nut	1
22	AM/376/076/30	Pilot jet, Std. No. 30	1
23	AM/376/095	" " " cover nut	1
24	AM/116/162	" " " " washer	1
25	AM/332/017	Air adjusting screw	1
26	AM/4/148	" " " " spring	1
27	AM/376/068	Throttle stop screw	1
28	AM/376/069	" " " " spring	1
29	AM/376/110	Air intake ring	1
30	AM/376/083	Float, complete	1
31	AM/376/085	" " hinge spindle	1
32	AM/376/094	" " spindle bush	1
33	AM/376/089	" " needle	1
34	AM/376/088	" " " seating	1
36	AM/376/097	Banjo	1
37	AM/14/175	" " washer	1
38	AM/376/091	" " bolt	1
39	AM/376/092	" " washer	1
40	AM/376/093	" " filter gauze	1
41	AM/376/086	Tickler	1
42	AM/343/011	" " body	1
43	AM/376/087	" " spring	1
44	AM/376/077	Float chamber cover	1
45	AM/376/078	" " " " joint	1
46	AM/376/079	" " " " screw	3
	AM/244/1037	Monobloc servicing spanner	1



LUCAS ALTERNATOR, RECTIFIER, DISTRIBUTORS AND COIL

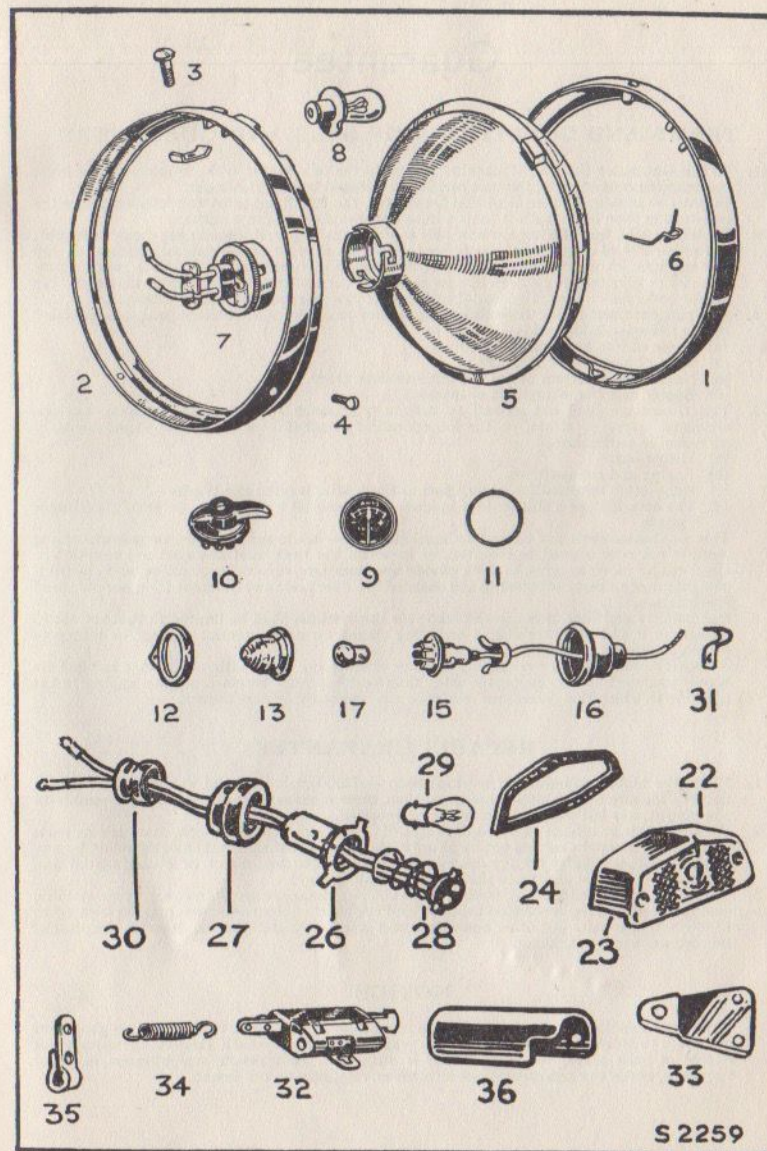
Illus. No.	No. of part.	Description.	No. per set
	LU/047531 ..	Alternator stator and rotor assy., RM 15 ..	1
1	LU/469427 ..	Stator	1
2	LU/428506 ..	Rotor	1
3	43385 ..	" sleeve	1
4	43386 ..	" key	1
8	LU/47132A ..	Rectifier	1
	27944 ..	Nut on Rectifier spindle	1
	LU/40610A ..	Distributor, 18D2	1
10	LU/420151 ..	Clamp plate assy.	1
11	LU/425049 ..	Cap	1
12	LU/421554 ..	" grommet	2
13	LU/421863 ..	Cable contact clip	2
14	38452 ..	" grommet	1
15	LU/404435 ..	Brush and spring	1
16	LU/423486 ..	Rotor arm	1
17	LU/421748 ..	Condenser	1
18	LU/425219 ..	Contact set	1
19	LU/425598 ..	Cam	1
20	LU/425512/S ..	Springs, auto advance, set	1
21	LU/421056/S ..	Weight assy.	1
22	LU/425596 ..	Shaft action plate	1
25	44047 ..	Distributor bracket	1
26	43357 ..	" " gasket	1
	DE518 ..	" " pin	3
	251 ..	" clamp pin	1
	38678 ..	" peg	1
28	44904A ..	shield	1
	1083 ..	" " pin	2
	26998 ..	" " nut	2
30	LU/45077B ..	Ignition coil	1
	4281 ..	" " pin	2
	26998 ..	" " nut	2
32	LU/34093B ..	" switch	1
34	LU/344715 ..	" " key	1
	37630 ..	" " washer	1



S5860

LUCAS LAMPS AND STOPLIGHT

Illus. No.	No. of part.	Description.	No. per set
	LU/50943E ..	Headlamp MCF 700, comprising unit light with front and fixing rims	1
1	LU/553248 ..	Front rim	1
2	LU/553267 ..	Fixing rim	1
3	39218.. ..	Rim fixing screw	2
4	LU/144921 ..	" adjusting screw	1
5	LU/553925 ..	Unit light	1
6	LU/504665 ..	" " fixing wire	4
7	LU/554602 ..	Bulb holder	1
8	LU/312 ..	Main bulb, 6v., 30×24w.	1
9	LU/36084F ..	Ammeter	1
10	LU/31491A ..	Lighting switch	1
	LU/351567 ..	Handle and fixing screw	1
11	LU/365408 ..	Rubber ring, ammeter or switch	2
	LU/52234A ..	Pilot lamp comp., L550	2
12	LU/526496 ..	Rim	2
	39218.. ..	" screw	2
13	LU/573615 ..	Lens	2
15	LU/553780 ..	Interior (bulb holder)	2
16	LU/526493 ..	Rubber mounting	2
17	LU/988 ..	Bulb, 6v., 3w.	2
	LU/53432B ..	Stop tail lamp No. 564	1
21	LU/166014 ..	Lamp securing nut	2
	LU/188327 ..	" " washer	2
22	LU/573839 ..	Ruby lens	1
23	LU/575200 ..	Clear window	1
24	LU/575208 ..	Lens gasket	1
	LU/575219 ..	" securing nut	2
26	LU/575209 ..	Bulb holder	1
27	LU/575207 ..	" " rubber cap	1
28	LU/573828 ..	Contact assy.	1
29	LU/384 ..	Bulb, 6v., 6×18w.	1
30	LU/573825 ..	Cable grommet	1
31	35604.. ..	" band	2
	LU/199001 ..	" grommet in mudguard	1
32	LU/31487D ..	Stoplight switch	1
36	44664.. ..	" " cover	1
	41567.. ..	" " pin	1
34	LU/315714 ..	" " spring	1
35	39623.. ..	" " " clip	1
	38701.. ..	Fixing pin	2
	26999.. ..	" " nut	2
	29058.. ..	" " washer	2



Guarantee

TERMS AND CONDITIONS OF SALE AND GUARANTEE

1. In this Guarantee the word "machine" refers to the new motor cycle, scooter, motor cycle combination or sidecar, as the case may be, purchased by the Purchaser.
2. In order to obtain the benefit of this Guarantee, the Purchaser must correctly complete the registration form and return it to us within fourteen days of the purchase.
3. We will supply, free of charge, a new part in exchange for, or, if we consider repair sufficient, will repair free of charge any part proved within six months of the date of purchase of any new machine, or within three months of its renewal or repair in the case of a part already renewed or repaired, to be defective by reason of our faulty workmanship or materials. We do not undertake to bear the cost of fitting such new or repaired part or accessory.
4. Any part considered to be defective must be sent to our Works, carriage paid, accompanied by the following information:—
 - (a) Name of Purchaser and his address.
 - (b) Date of purchase of machine.
 - (c) Name of dealer from whom the purchase was made.
 - (d) Engine and frame numbers of machine.
5. This Guarantee shall not extend to defects or damage appearing after misuse, neglect, abnormal stress or strain, or the incorporation or affixing of unsuitable attachments or parts and in particular:—
 - (a) Hiring out.
 - (b) Racing and competitions.
 - (c) Adaptation or alteration of any part or parts after leaving our Works.
 - (d) The attaching of a sidecar in a manner not approved by us or to an unsuitable motor cycle.

This Guarantee shall not extend to machines whose trade mark, name, or manufacturing number has been altered or removed, or in which has been used any part not supplied or approved by us, or to tyres, saddles, chains, speedometers, revolution counters, and electrical equipment or to parts supplied to the order of the Purchaser and different from our standard specification.
6. Our liability and that of our dealer who sells the machine shall be limited to that set out in paragraph 3 and no other claims including claims for consequential damage or injury to person or property, shall be admissible.
All other conditions and warranties statutory or otherwise and whether express or implied are hereby excluded and no guarantee other than that expressly herein contained applies to the machine to which this Guarantee relates or any accessory or part thereof.

REPAIRS GUARANTEE

1. While the highest standard of workmanship and materials is aimed at, we cannot accept liability for any defects appearing more than three months after the machine, assembly or component, has left our Works after being repaired.
2. We will repair or replace at our option free of charge any defective work, materials or parts relating to the repairs carried out by us appearing within that time but shall not be under any further or other liability for any other loss or damage whether direct or consequential and our liability shall be limited to the cost of so making good.
3. We do not accept liability in respect of parts of proprietary manufacture, e.g. tyres, saddles, chains, speedometers, revolution counters and electrical equipment which may be used by us in effecting a repair. All other conditions and warranties statutory or otherwise express or implied are hereby excluded.

NOTICE

We do not appoint Agents for the sale on our behalf of our Motor Cycles or other goods but we assign to Motor Cycle Dealers areas in which we supply to such Dealers exclusively for re-sale in such areas. No such Dealer is authorised to transact any business, give any warranty, make any representations or incur any liability on our behalf.

